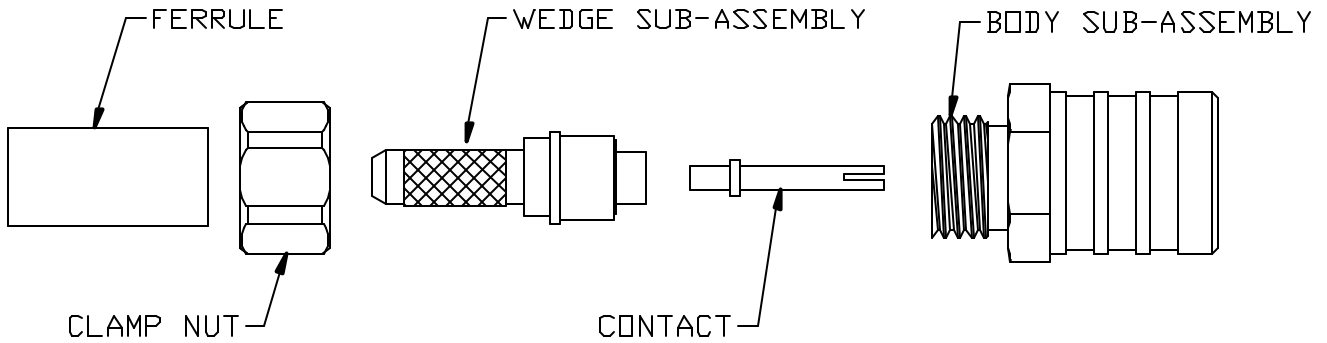


CABLE ASSEMBLY PROCEDURE	
P/N	09-0800-0400
PAGE 1 OF 1	DATE: 04/17/07
DRAWN: EK	APPROVED: JEM
USE WITH RG-178 & RG-196 D/S CABLE	

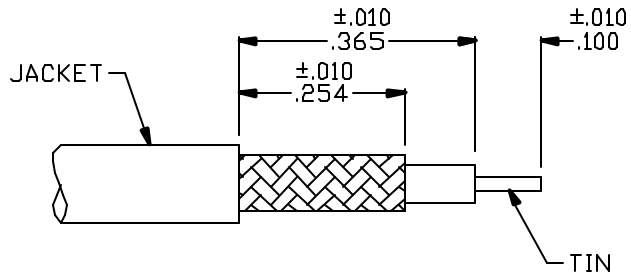
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

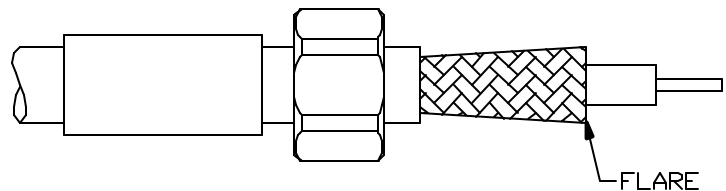
REV	DESCRIPTION	DATE	APPR
F	PER. ECN 8899	04/17/07	JEM
G	PER ECN 11127	09/15/11	JEM



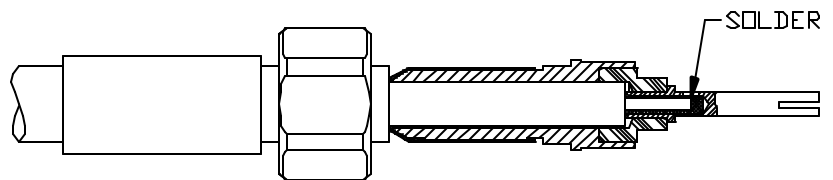
STEP 1
TRIM CABLE PER DIMENSION SHOWN. TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE AND CLAMP NUT ONTO CABLE, FLAIR BRAID BY ROTATING DIELECTRIC.



STEP 3
INSERT WEDGE SUB-ASSEMBLY ONTO CABLE AND UNDER BRAID. ASSEMBLE CONTACT ONTO CABLE AND SOLDER, CLEAN SOLDER JOINT.



STEP 4
INSERT CABLE SUB-ASSEMBLY INTO BODY SUB-ASSEMBLY. SLIDE CLAMP NUT UP ONTO BODY AND TIGHTEN NUT TO 7-10 IN-LBS. SLIDE FERRULE OVER BRAID, CRIMP FERRULE USING .105 HEX DIE Y-196 (M22520/5-03).

