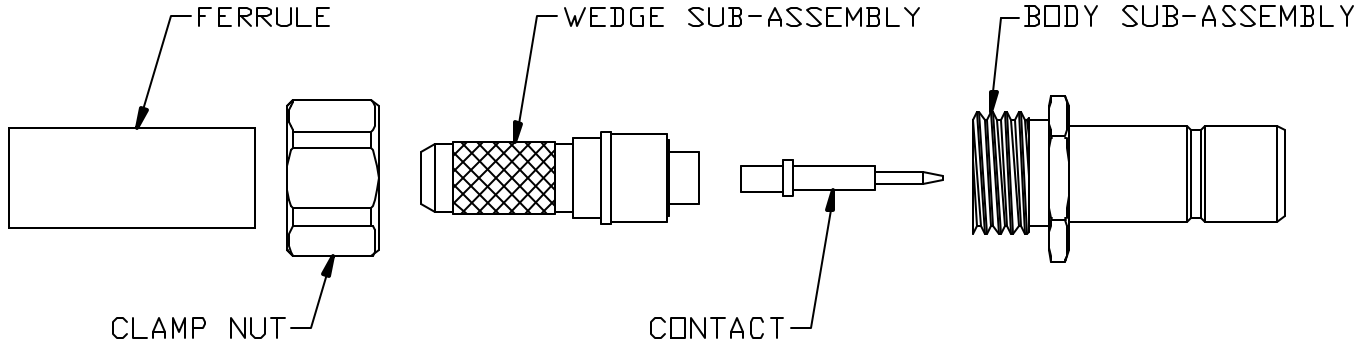


CABLE ASSEMBLY PROCEDURE	
P/N	09-1800-0400
PAGE 1 OF 1	DATE: 11/14/97
DRAWN: MY	APPROVED: HN
FOR USE WITH RG-178, RG-196 CABELS	

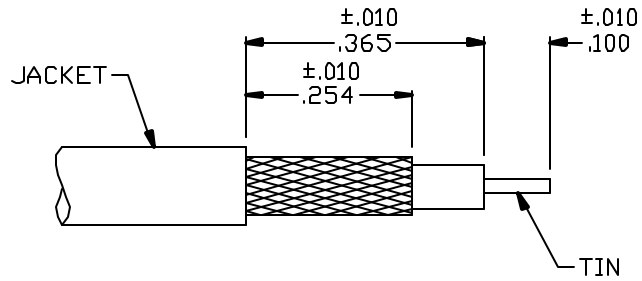
**PALEO**  
**CONNECTOR**

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

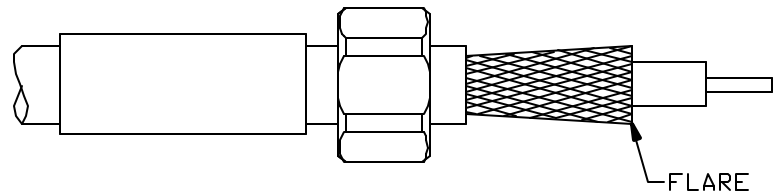
REV	DESCRIPTION	DATE	APPR
A	PER ECN 4172	11/14/97	HN



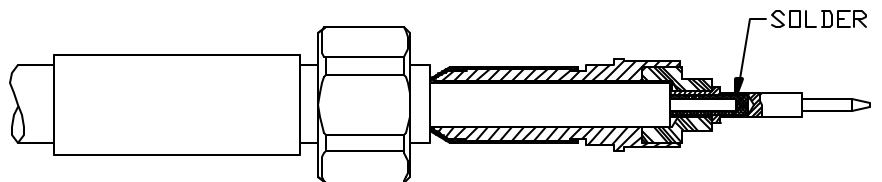
**STEP 1**  
TRIM CABLE PER DIMENSION  
SHOWN. TIN CENTER CONDUCTOR.



**STEP 2**  
SLIDE FERRULE AND CLAMP NUT  
ONTO CABLE, FLAIR BRAID BY  
ROTATING DIELECTRIC.



**STEP 3**  
INSERT WEDGE SUB-ASSEMBLY ONTO  
CABLE, UNDER BRAID. ASSEMBLE  
CONTACT ONTO CABLE AND  
SOLDER, CLEAN SOLDER JOINT.



**STEP 4**  
INSERT CABLE SUB-ASSEMBLY INTO BODY  
SUB-ASSEMBLY. SLIDE CLAMP NUT UP ONTO  
BODY AND TIGHTEN NUT (5 TO 7 IN-LBS.).  
SLIDE FERRULE OVER BRAID, CRIMP FERRULE  
USING .105 HEX DIE (M22520/5-03).

