

CABLE ASSEMBLY PROCEDURE

P/N 09-2800-0670

PAGE 1 OF 1 DATE: 11/19/98

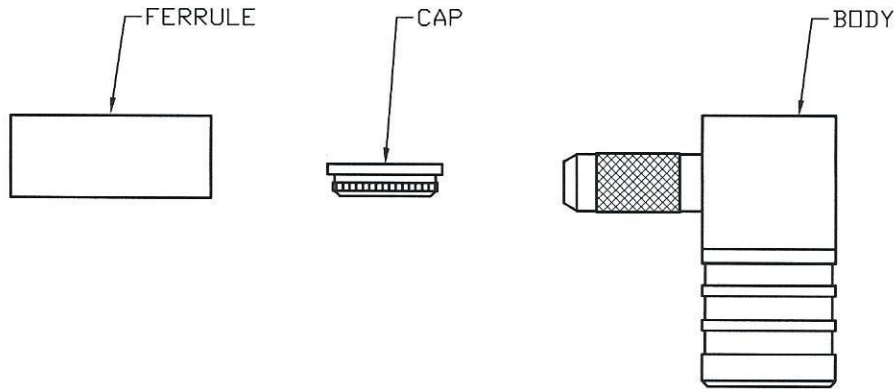
DRAWN: MY APPROVED: JEM

FOR USE WITH RG316 OR SIMILAR CABLES

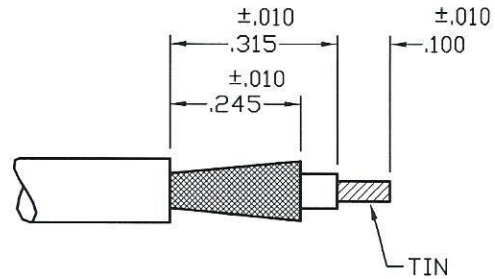
# PALCO CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
G	REL. ECN 4799	11/19/98	HN
H	PER ECN 7984	05/16/05	JEM
J	PER ECN 9522	09/18/08	JEM



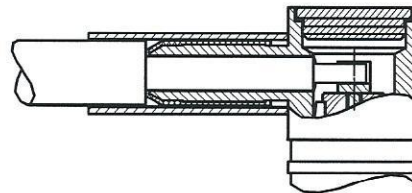
**STEP 1**  
TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



**STEP 2**  
SLIDE FERRULE OVER CABLE. ROTATE DIELECTRIC TO FLAIR BRAID.



**STEP 3**  
SLIDE CABLE INTO BODY WITH BRAID OVER WEDGE. SLIDE FERRULE UP AGAINST BODY AND CRIMP USING .128 HEX DIE (M22520/5-03).



**STEP 4**  
SOLDER CENTER CONDUCTOR TO CENTER CONTACT AND CLEAN SOLDER JOINT. PRESS CAP INTO BODY.

