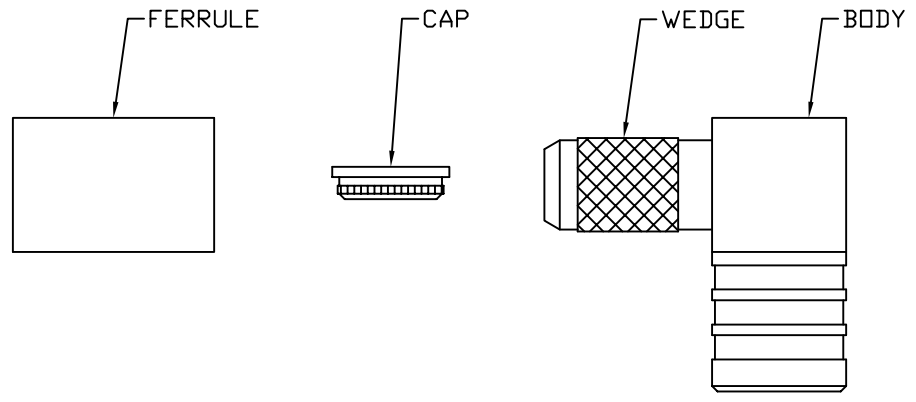


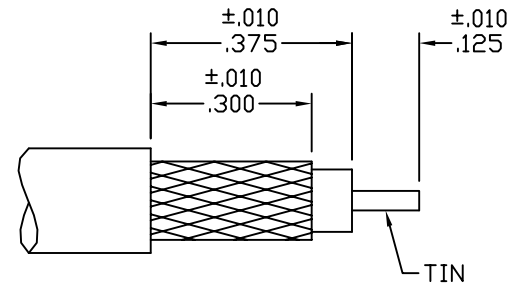
CABLE ASSEMBLY PROCEDURE	
P/N	09-2800-1081
PAGE 1 OF 1	DATE: 01/05/99
DRAWN: JEM	APPROVED: HN
FOR USE WITH GORE CXA 8005 CABLE	

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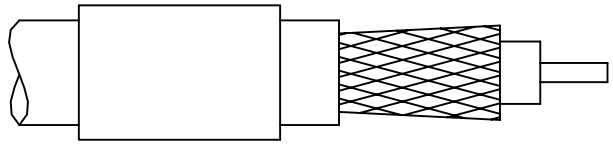
REV	DESCRIPTION	DATE	APPR
C	PER ECN 10198	02/22/10	JEM
D	PER ECN 10850	01/31/11	JEM
E	PER ECN 12572	08/03/17	JEM
F	PER ECN 13615	12/16/19	JEM



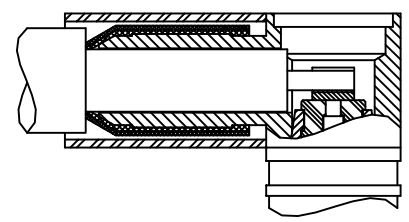
STEP 1
 TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



STEP 2
 SLIDE FERRULE OVER CABLE. PUSH BRAID BACK AND REMOVE TAPE. COMB BRAID BACK TO ORIGINAL POSITION.



STEP 3
 SLIDE CABLE INTO BODY WITH BRAID OVER WEDGE. SLIDE FERRULE UP AGAINST BODY AND CRIMP USING .178 HEX DIE (M22520/5-05).



STEP 4
 SOLDER CENTER CONDUCTOR TO CENTER CONTACT AND CLEAN SOLDER JOINT. PRESS CAP INTO BODY.

