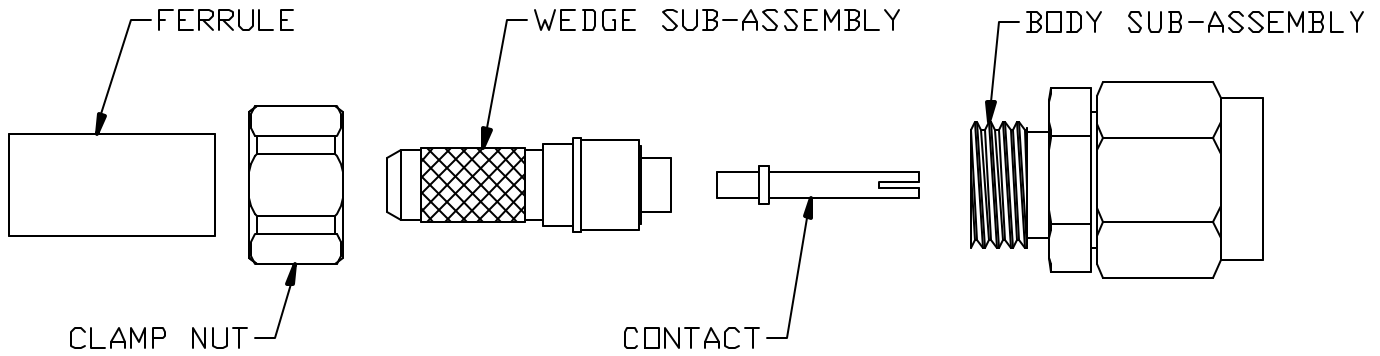


|                              |                |
|------------------------------|----------------|
| CABLE ASSEMBLY PROCEDURE     |                |
| P/N                          | 10-0800-0400   |
| PAGE 1 OF 1                  | DATE: 01/30/04 |
| DRAWN: MY                    | APPROVED: HN   |
| FOR USE WITH RG-178 & RG-196 |                |

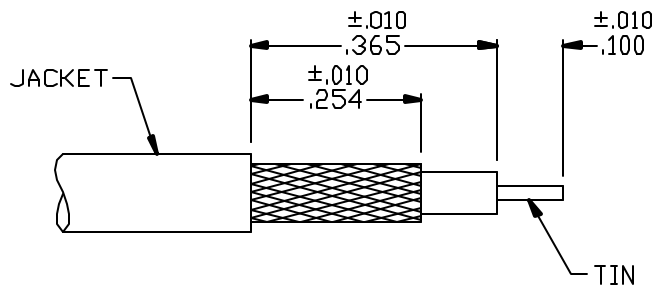
**PALEO**  
**CONNECTOR**

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

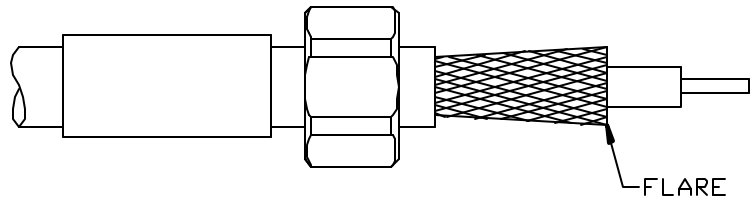
| REV | DESCRIPTION  | DATE     | APPR |
|-----|--------------|----------|------|
| B   | PER ECN 7262 | 01/30/04 | HN   |
|     |              |          |      |
|     |              |          |      |



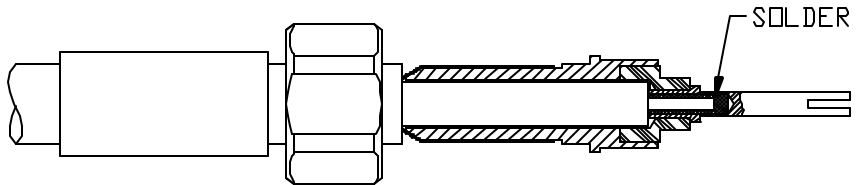
**STEP 1**  
TRIM CABLE PER DIMENSION  
SHOWN. TIN CENTER CONDUCTOR.



**STEP 2**  
SLIDE FERRULE AND CLAMP NUT  
ONTO CABLE, FLAIR BRAID BY  
ROTATING DIELECTRIC.



**STEP 3**  
INSERT WEDGE SUB-ASSEMBLY  
ONTO CABLE AND UNDER BRAID,  
ASSEMBLE CONTACT ONTO CABLE  
AND SOLDER, CLEAN SOLDER JOINT.



**STEP 4**  
INSERT CABLE SUB-ASSEMBLY INTO BODY  
SUB-ASSEMBLY. SLIDE CLAMP NUT UP ONTO  
BODY AND TIGHTEN NUT TO 7-10 IN-LBS. MIN.  
SLIDE FERRULE OVER BRAID, CRIMP FERRULE  
USING .105 HEX DIE (M22520/5-03).

