


CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	13-0900-0400		E	PER ECN 8900	04/18/07	JEM
PAGE 1 OF 1	DATE: 04/18/07		F	PER ECN 10746	11/22/10	JEM
DRAWN: EK	APPROVED: JEM					
USE WITH RG-178 & 196 CABLE						

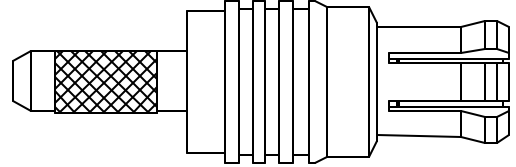
FERRULE



CONTACT

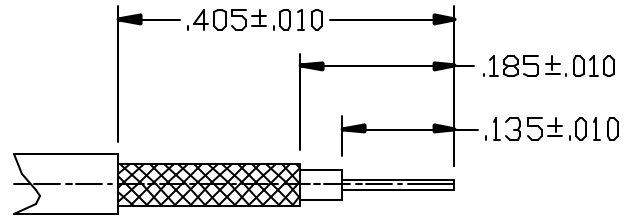


CONNECTOR



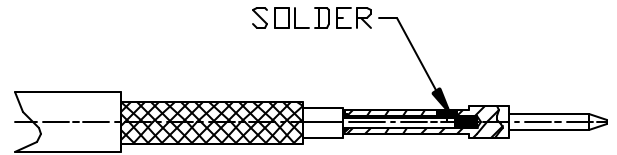
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.  
TIN CENTER CONDUCTOR.



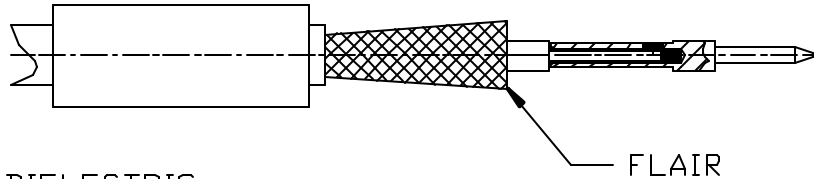
STEP 2

SOLDER CENTER CONTACT AS SHOWN.  
CLEAN SOLDER JOINT.



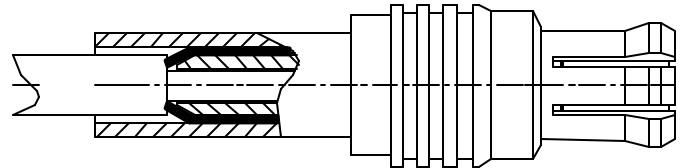
STEP 3

SLIDE FERRULE OVER CABLE.  
FLAIR BRAID BY ROTATING CABLE DIELECTRIC.



STEP 4

SLIDE CABLE INTO BODY UNTIL IT BUTTS UP  
AGAINST CONNECTOR'S INSULATOR.  
SLIDE FERRULE OVER BRAID.



STEP 5

CRIMP FERRULE USING .105 HEX DIE Y-196  
(M22520/5-03).

