
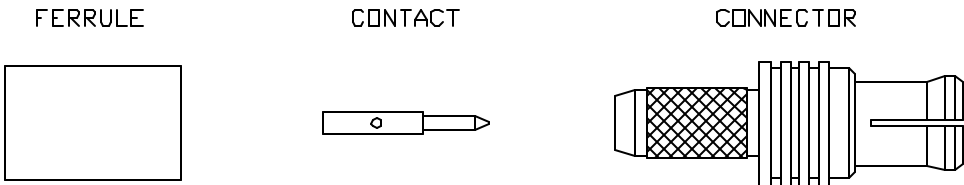
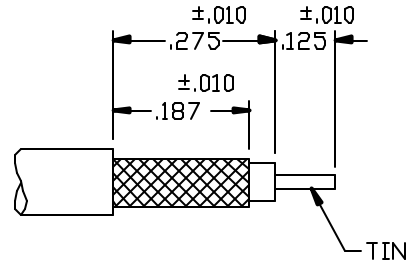


CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	13-0900-0670		H	PER ECN 10272	04/08/10	JEM
PAGE 1 OF 1	DATE: 9/24/03					
DRAWN: RVR	APPROVED: HN					
USE WITH RG-316 CABLE						



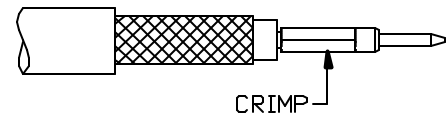
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.  
TIN CENTER CONDUCTOR.



STEP 2

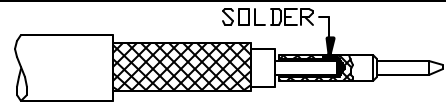
CRIMP CENTER CONTACT TO CENTER CONDUCTOR USING DANIELS CRIMP TOOL HX4 AND DIE Y460S, CAVITY B (.028 SQUARE)



OPTIONAL STEP 2

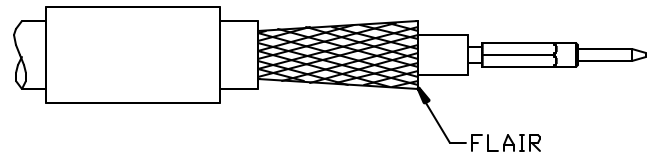
SOLDER CENTER CONTACT AS SHOWN.  
CLEAN SOLDER JOINT.

OPTIONAL



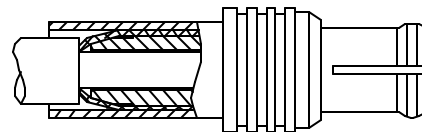
STEP 3

SLIDE FERRULE OVER CABLE.  
FLAIR BRAID BY ROTATING CABLE DIELECTRIC.



STEP 4

SLIDE CABLE INTO BODY UNTIL IT BUTTS UP AGAINST CONNECTOR'S INSULATOR.  
SLIDE FERRULE OVER BRAID.



STEP 5

CRIMP FERRULE USING .128 HEX DIE.

