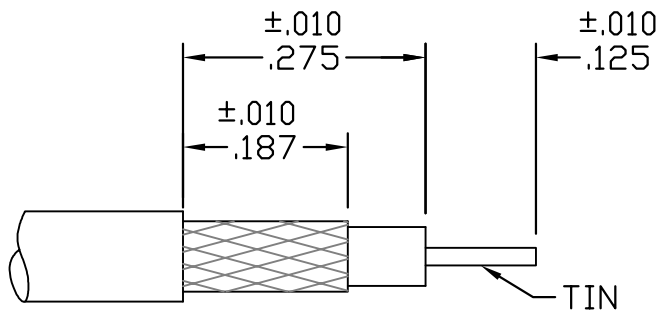


CABLE ASSEMBLY PROCEDURE	
P/N	13-1900-0400
PAGE 1 OF 1	DATE: 04/15/96
DRAWN: LB	APPROVED: HN
USE WITH RG-178 AND SIMILAR CABLES	

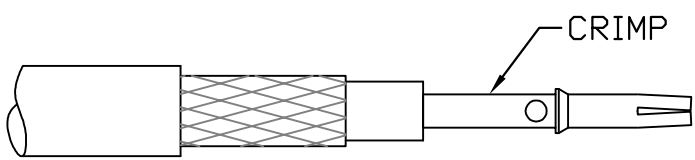
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

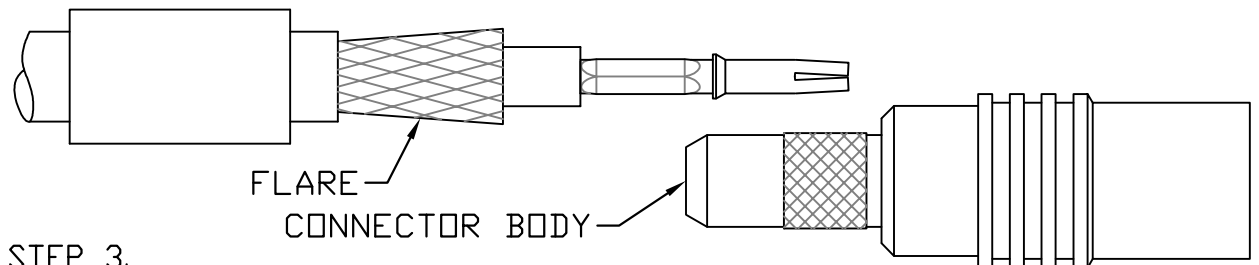
REV	DESCRIPTION	DATE	APPR
C	PER ECN 3412	04/15/96	HN
D	PER ECN 12404	11/28/16	RMB



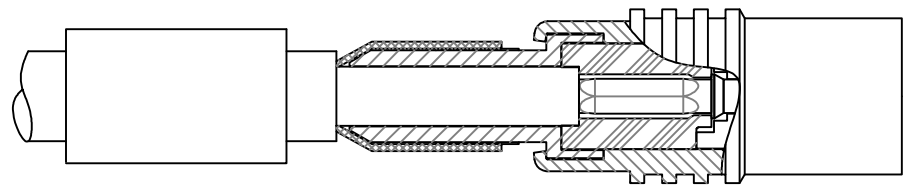
STEP 1.
STRIP CABLE TO DIMENSIONS SHOWN. TIN DIP CENTER CONDUCTOR.



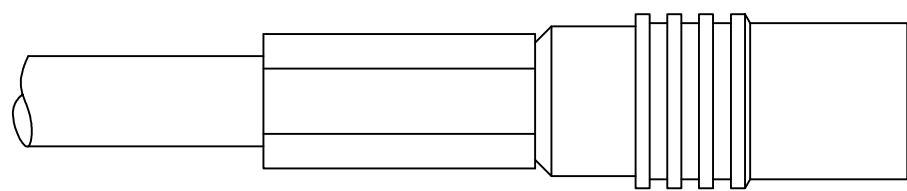
STEP 2.
CRIMP CENTER CONTACT TO CENTER CONDUCTOR USING DANIELS MFG CORP HAND CRIMP TOOL HX4 AND DIE Y460S, CAVITY B (.028 SQUARE)



STEP 3.
SLIDE FERRULE OVER CABLE. FLARE BRAID BY ROTATING DIELECTRIC.



STEP 4.
INSERT CONNECTOR BODY BETWEEN BRAID AND TAPE. PRESS UNTIL CENTER CONTACT SNAPS INTO BODY.



STEP 5.
SLIDE FERRULE AGAINST CONNECTOR BODY AND CRIMP USING .128 HEX DIE (M22520/5-03).