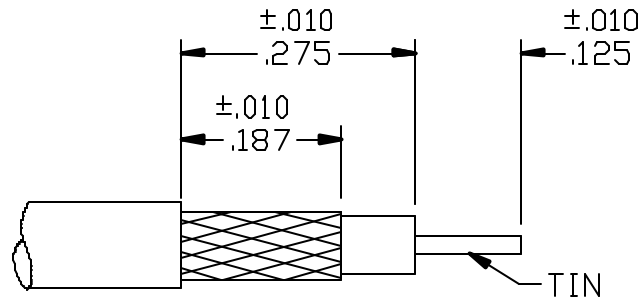
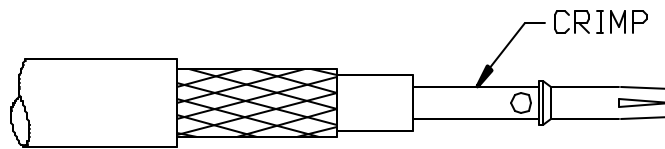


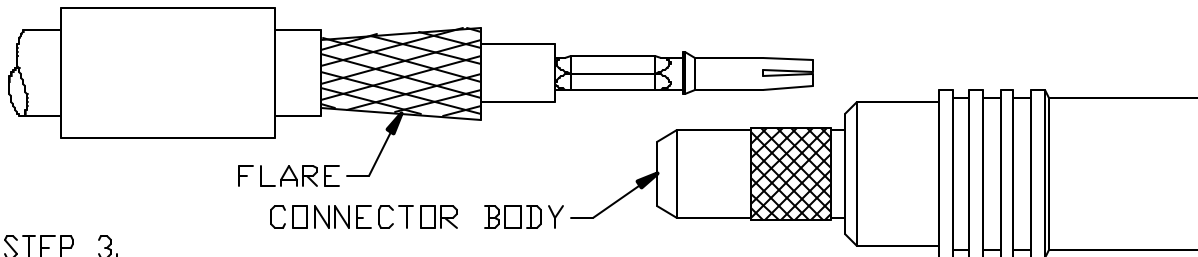
CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	13-1900-0670		E	PER ECN 10756	11/30/10	JEM
PAGE 1 OF 1	DATE: 11/30/10					
DRAWN: MS	APPROVED: JEM					
USE WITH RG-316 AND SIMILAR CABLES						



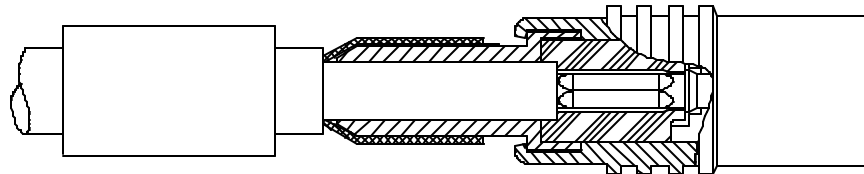
STEP 1.  
STRIP CABLE TO DIMENSIONS SHOWN. TIN DIP CENTER CONDUCTOR.



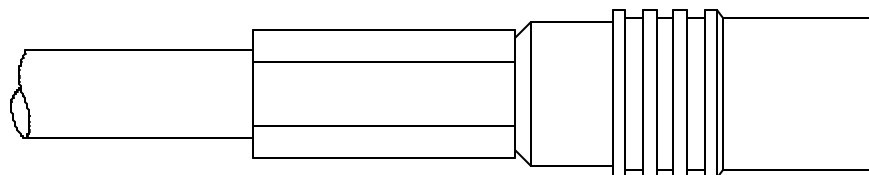
STEP 2.  
CRIMP CENTER CONTACT TO CENTER CONDUCTOR USING DANIELS MFG CORP HAND CRIMP TOOL HX4 AND DIE Y460S, CAVITY B (.028 SQUARE)



STEP 3.  
SLIDE FERRULE OVER CABLE. FLARE BRAID BY ROTATING DIELECTRIC.



STEP 4.  
INSERT CONNECTOR BODY BETWEEN BRAID AND TAPE. PRESS UNTIL CENTER CONTACT SNAPS INTO BODY.



STEP 5.  
SLIDE FERRULE AGAINST CONNECTOR BODY AND CRIMP USING .128 HEX DIE (M22520/5-03).