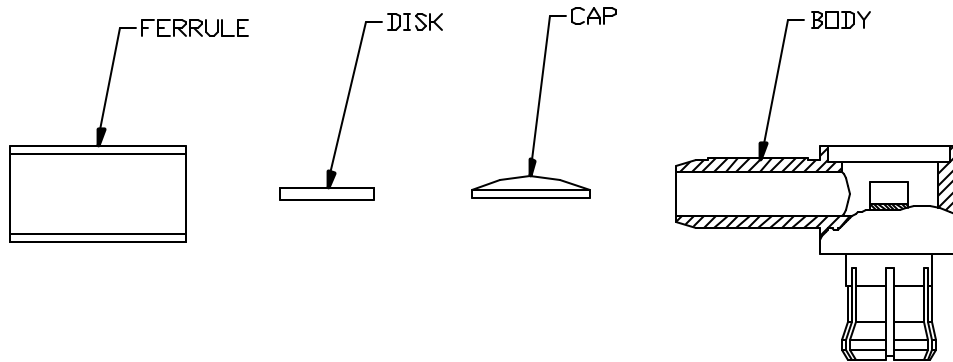


CABLE ASSEMBLY PROCEDURE	
P/N	13-2800-0670
PAGE 1 OF 1	DATE: 09/29/94
DRAWN: DL	APPROVED: HN
USE WITH RG-316 OR SIMILAR CABLES	

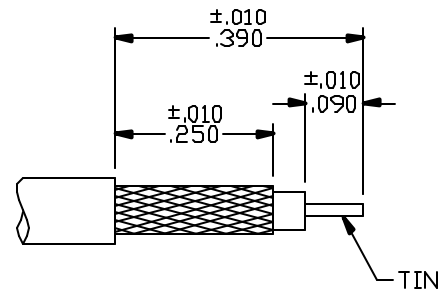
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

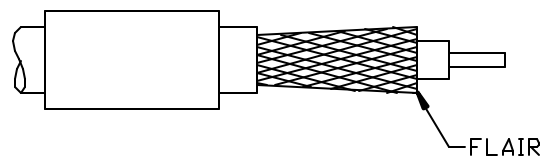
REV	DESCRIPTION	DATE	APPR
S	PER ECN 6879	01/28/03	HN
T	PER ECN 7411	05/05/04	JM
U	PER ECN 10763	12/01/10	JEM



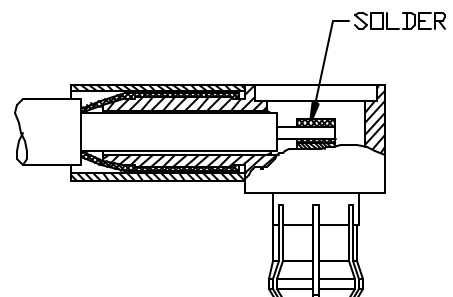
STEP 1
TRIM CABLE TO DIMENSIONS
SHOWN AND TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE OVER CABLE.
FLAIR BRAID BY ROTATING
CABLE DIELECTRIC.



STEP 3
SLIDE CABLE INTO BODY UNTIL CABLE
DIELECTRIC BUTTS UP AGAINST CENTER
CONTACT. SLIDE FERRULE OVER BRAID
AND CRIMP USING .128 HEX DIE (M22520/5-03).
SOLDER CENTER CONDUCTOR TO CENTER CONTACT.



STEP 4
PLACE TEFLON DISK INTO THE BODY,
THEN PLACE CAP INTO THE BODY AND
FLATTEN USING A .182 DIAMETER TOOL.

