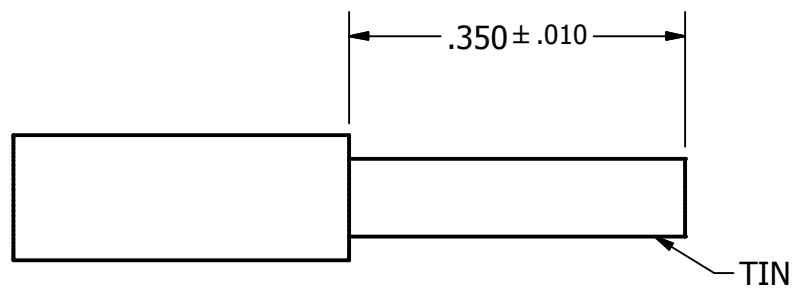


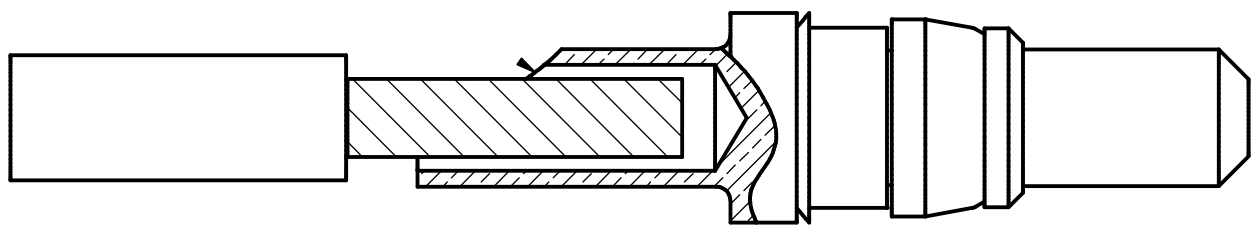
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**STEP 1**  
 TRIM WIRE TO DIMENSIONS SHOWN.  
 TIN CENTER CONDUCTOR.

SOLDER



**STEP 2**  
 SOLDER WIRE TO THE BODY AS SHOWN.  
 CLEAN AND INSPECT SOLDER JOINT.

CAD DRAWING - NO MANUAL REVISIONS  
 filename:h-Palco-Phoenix\Palco\_A-B-C\_Sizes\_11-26-2018.idw

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