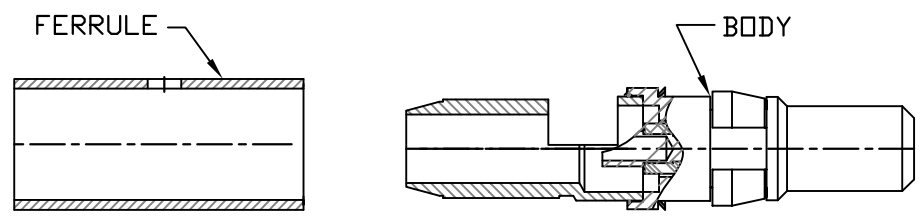


CABLE ASSEMBLY PROCEDURE	
P/N	15-0020-1201
PAGE 1 OF 1	DATE: 10/09/06
DRAWN: EK	APPROVED: JEM
FOR RG-58, -141 & -303 CABLE	

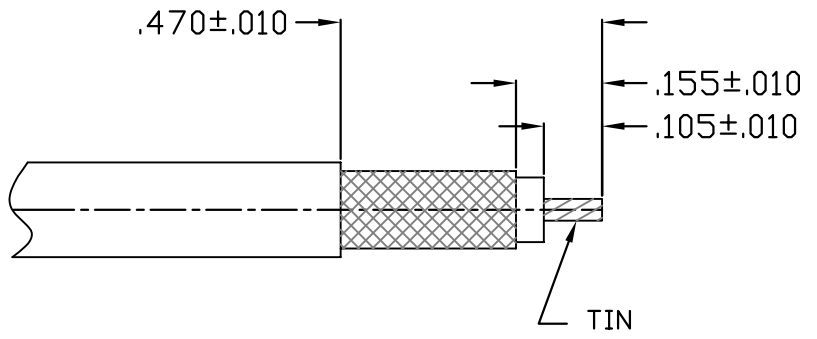
The **PHOENIX** Company of Chicago™
 22 GREAT HILL RD., NAUGATUCK, CT 06770
 WWW.PHOENIXOFCHICAGO.COM

REV	DESCRIPTION	DATE	APPR
C	PER ECN 8700	10/09/06	JEM
D	PER ECN 13192	11/20/18	JEM
E	PER ECN 13676	2/6/20	JEM

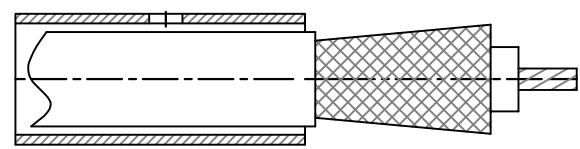
*NOTES:
 1) DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED [METRIC].



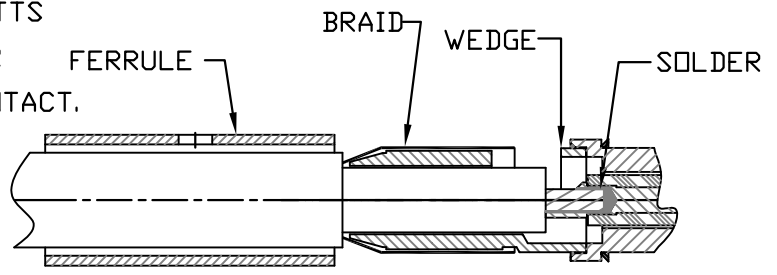
STEP 1
 TRIM CABLE TO DIMENSIONS SHOWN.
 TIN CENTER CONDUCTOR.



STEP 2
 SLIDE FERRULE UP OVER CABLE,
 ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 3
 INSERT CONNECTOR WEDGE BETWEEN CABLE BRAID
 AND DIELECTRIC UNTIL CABLE DIELECTRIC BUTTS
 AGAINST CONNECTOR CENTER CONTACT. SOLDER
 CENTER CONDUCTOR OF CABLE TO CENTER CONTACT.
 CLEAN.



STEP 4
 SEAT FERRULE ON BODY AND SOLDER FERRULE TO
 BODY THROUGH SOLDER HOLE. CLEAN.

