
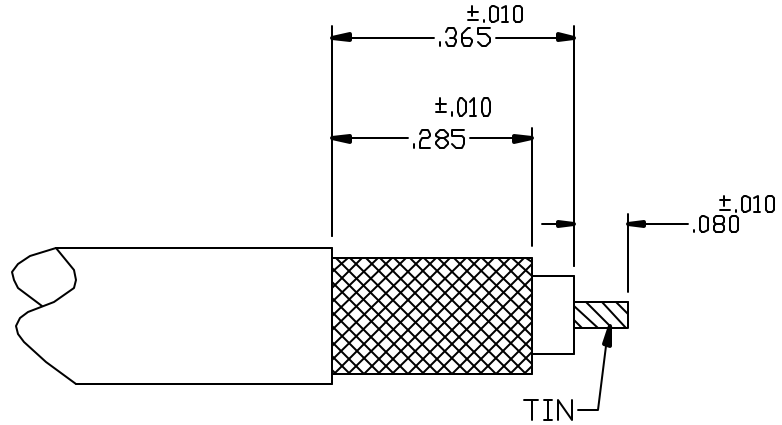


CABLE ASSEMBLY PROCEDURE			REV	DESCRIPTION	DATE	APPR
P/N 15-0080-1201			E	REL. ECN 5690	11/21/00	HN
PAGE 1 OF 1	DATE: 11/21/00					
DRAWN: MY	APPROVED: HN					
FOR USE WITH RG58, 141 & 303 CABLES			22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794			

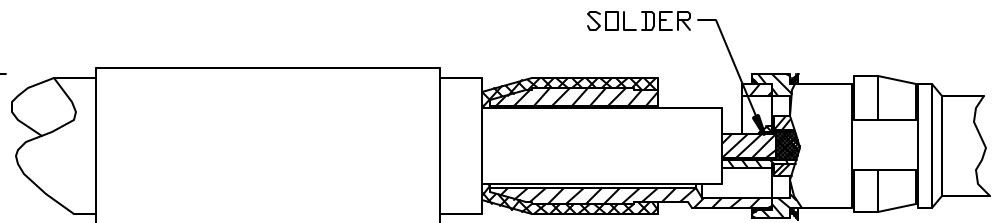
STEP 1  
TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



STEP 2  
SLIDE FERRULE OVER CABLE AND FLAIR BRAID BY ROTATING DIELECTRIC.



STEP 3  
INSERT CABLE DIELECTRIC AND CENTER CONDUCTOR INTO BARREL OF CONNECTOR. SOLDER CENTER CONDUCTOR TO CENTER CONTACT AND CLEAN SOLDER JOINT.



STEP 4  
SLIDE FERRULE OVER CABLE UP TO SHOULDER OF BODY. CRIMP FERRULE WITH .213 HEX. DIE SET Y-197 (M22520/5-05).

