

CABLE ASSEMBLY PROCEDURE

P/N 15-0080-2670

PAGE 1 OF 1 DATE: 04/26/01

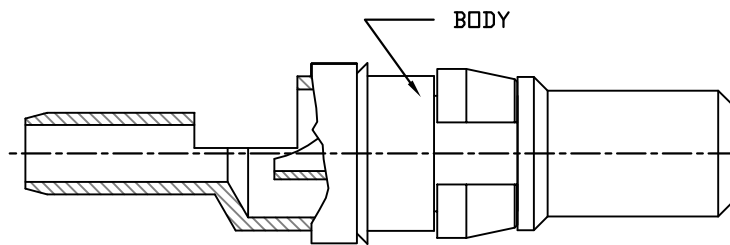
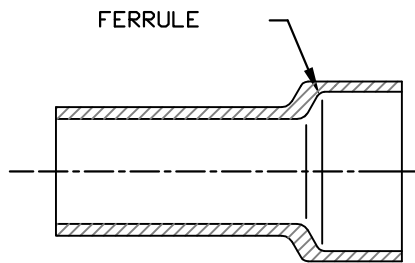
DRAWN: EK APPROVED: HN

FOR USE RG-316 D/S OR SIMILAR CABLES

PALEO CONNECTOR

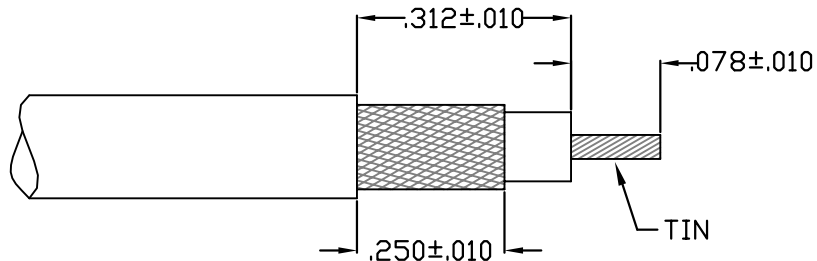
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
 PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
C	PER ECN 8034	06/20/05	JM
D	PER ECN 9708	12/10/08	JEM
E	PER ECN 10521	08/16/10	JEM
F	PER ECN 11797	11/11/13	JEM



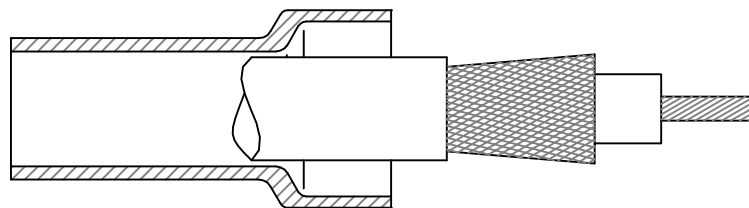
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.
 TIN CENTER CONDUCTOR.



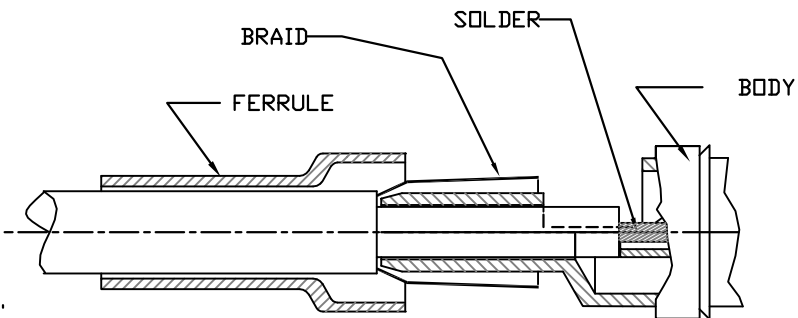
STEP 2

SLIDE FERRULE UP OVER CABLE,
 ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 3

INSERT CONNECTOR WEDGE BETWEEN CABLE BRAID
 AND DIELECTRIC UNTIL CABLE DIELECTRIC BUTTS
 AGAINST CONNECTOR CENTER CONTACT. SOLDER
 CENTER CONDUCTOR OF CABLE TO CENTER CONTACT.
 CLEAN.



STEP 4

BUTT FERRULE AGAINST SHOULDER OF CONNECTOR
 AND CRIMP USING .151 HEX DIE Y-138 (M22520/5-37).

