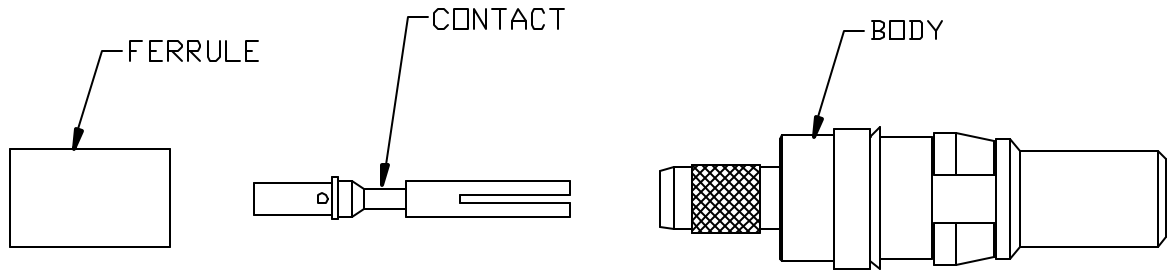


CABLE ASSEMBLY PROCEDURE	
P/N	15-0090-0670
PAGE 1 OF 1	DATE: 05/20/98
DRAWN: YS	APPROVED: HN
FOR USE WITH RG 316 OR SIMILAR CABLE	

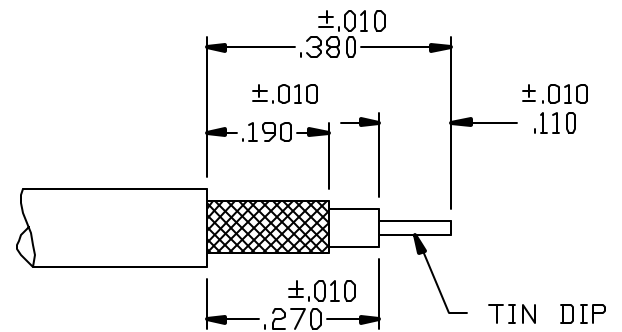
PALCO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

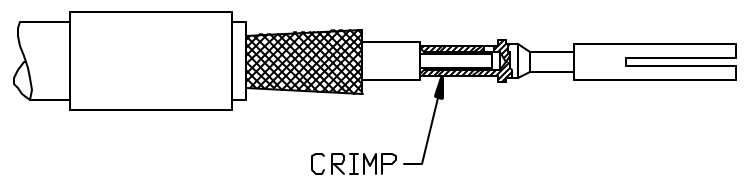
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 4507	05/20/98	HN
H	PER ECN 4622	08/05/98	HN
I	PER ECN 5181	08/03/99	HN



STEP 1
TRIM CABLE TO DIMENSIONS SHOWN.
TIN CENTER CONDUCTOR.
SLIDE FERRULE OVER CABLE.
ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 2
PLACE CONTACT ONTO
CENTER CONDUCTOR OF
CABLE LOCATED AS SHOWN
AND CRIMP INTO POSITION
USING DANIELS FT8 CRIMPER,
SETTING 1 AND
PALCO POSITIONER T 0753.



STEP 3
SLIDE BODY ONTO PREPARED CABLE,
OVER DIELECTRIC AND UNDER THE
BRAID. TEST SNAP FIT.
SLIDE FERRULE UP AGAINST
SHOULDER OF BODY AND CRIMP
USING .128 HEX DIE (M22520/5-03).

