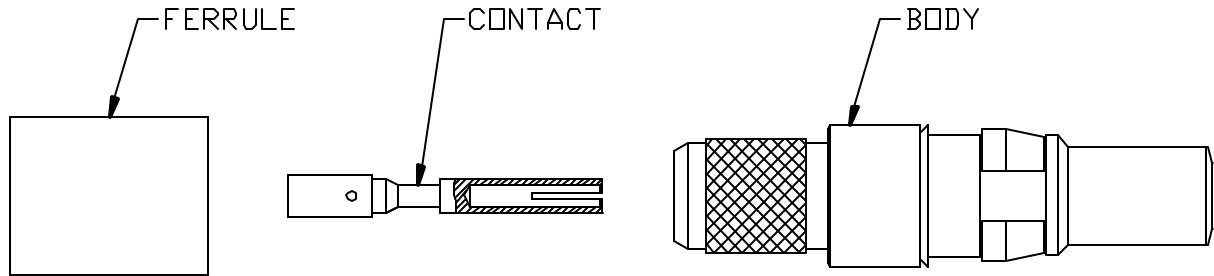


CABLE ASSEMBLY PROCEDURE	
P/N	15-0090-1201
PAGE 1 OF 1	DATE: 06/10/98
DRAWN: EK	APPROVED: HN
FOR USE WITH RG 58, 141, 303 CABLE	

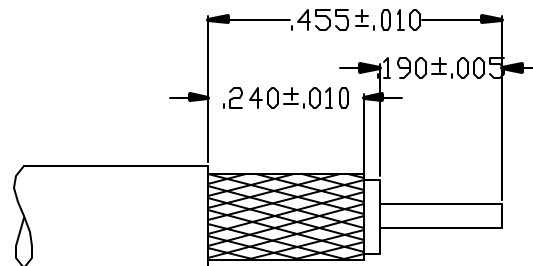
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

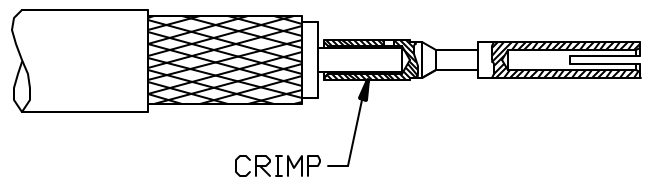
REV	DESCRIPTION	DATE	APPR
E	REL. ECN 4533	06/06/98	HN
F	PER ECN 4669	08/26/98	HN



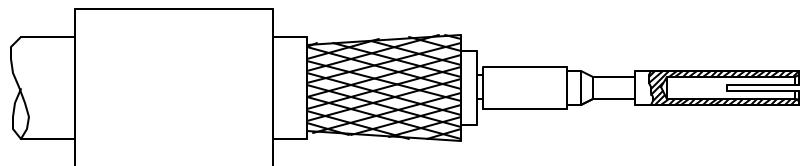
STEP 1
TRIM CABLE TO DIMENSIONS SHOWN.
SLIDE FERRULE OVER CABLE.



STEP 2
PLACE CONTACT ONTO
CENTER CONDUCTOR OF
CABLE, LOCATED AS SHOWN,
AND CRIMP INTO POSITION
USING DANIALS FT8 CRIMPER,
SETTING 4 (20 GA) AND
PALCO POSITIONER T0753.



STEP 3
FLAIR BRAID BY ROTATING
DIELECTRIC.



STEP 4
SLIDE BODY ONTO PERPARED CABLE,
OVER DIELECTRIC AND UNDER THE
BRAID. BE SURE CONTACT SNAPS INTO
POSITION. SLIDE FERRULE UP AGAINST
SHOULDER OF BODY AND CRIMP
USING .213 HEX DIE (M22520/5-05).

