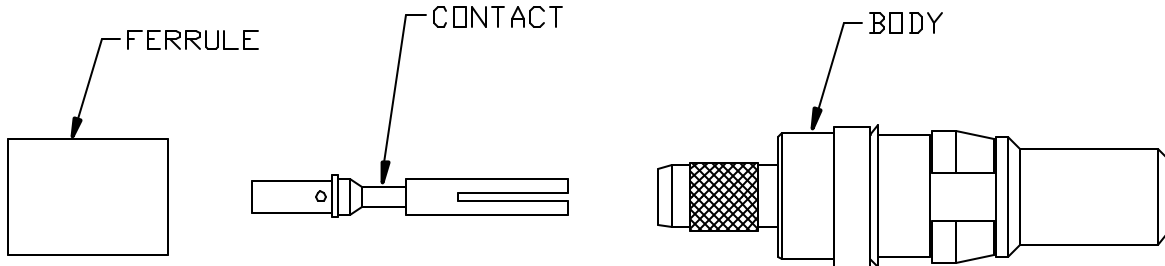


CABLE ASSEMBLY PROCEDURE	
P/N 15-0090-2670	
PAGE 1 OF 1	DATE: 05/20/98
DRAWN: MY	APPROVED: HN
FOR USE WITH RG 316 D/S CABLE	

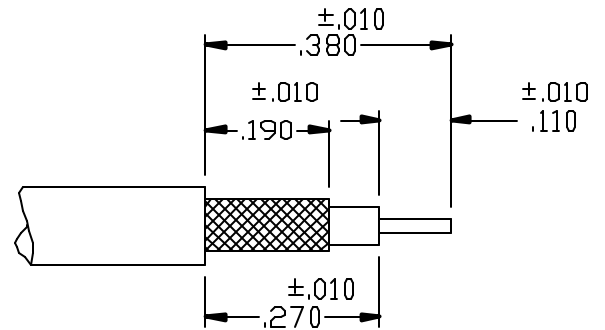
PALCO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

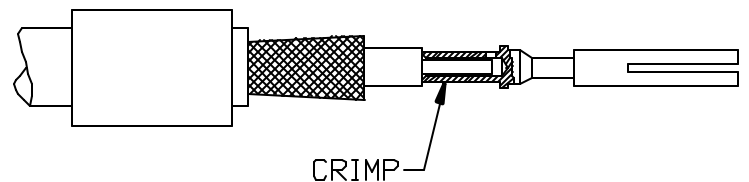
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 4507	05/20/98	HN
B	PER ECN 4680	08/31/98	HN
C	PER ECN 10232	03/15/10	JEM



STEP 1
TRIM CABLE TO DIMENSIONS SHOWN.
SLIDE FERRULE OVER CABLE.
ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 2
PLACE CONTACT ONTO
CENTER CONDUCTOR OF
CABLE LOCATED AS SHOWN
AND CRIMP INTO POSITION
USING DANIELS FT8 CRIMPER,
SETTING 1 AND
PALCO POSITIONER T 0753.



STEP 3
SLIDE BODY ONTO PREPARED CABLE,
OVER DIELECTRIC AND UNDER THE
BRAID. TEST SNAP FIT.
SLIDE FERRULE UP AGAINST
SHOULDER OF BODY AND CRIMP
USING .151 HEX DIE (M22520/5-37).

