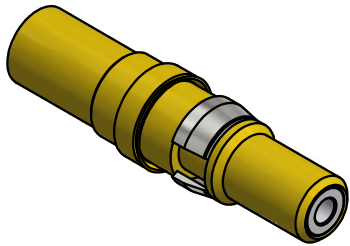


- NOTES:
1. SPECIFICATIONS PER IDS-15
  2. CONTACT, FERRULE AND SPACER SHIPPED LOOSE.
  3. DESIGNED TO ACCOMMODATE RG316-DS (DOUBLE SHIELD) CABLES.
  4. CRIMP CONTACT USING DANIELS 'AFM8' CRIMPER - SETTING #1 AND 'K2159' POSITIONER.
  5. CRIMP FERRULE WITH .151 HEX DIE (M22520/5-37).
- HOUSING:** D-SUBMINIATURE, SIZE 8 CAVITY.



SCALE 2.5 : 1

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<div>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC)</div> <div>DO NOT SCALE PRINTS</div> <div>TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°  32√</div>			APPROVALS			DATE		TITLE  <div>PDM PLUG, DOUBLE-CRIMP TERMINATION</div>					
			DRAWN EY			5/20/1998							
			CHECKED HN			5/20/1998							
			QA										
			MFG										
			ENGINEER EY			5/20/1998		SIZE B	FSCM 58167	DWG NO <b>15-0090-2670</b>			REV D
APPROVED HN		5/20/1998		SCALE 4 : 1		F.S.R. #			SHEET 1 OF 1				