

CABLE ASSEMBLY PROCEDURE

P/N 15-0580-0670

PAGE 1 OF 1 DATE: 02/01/00

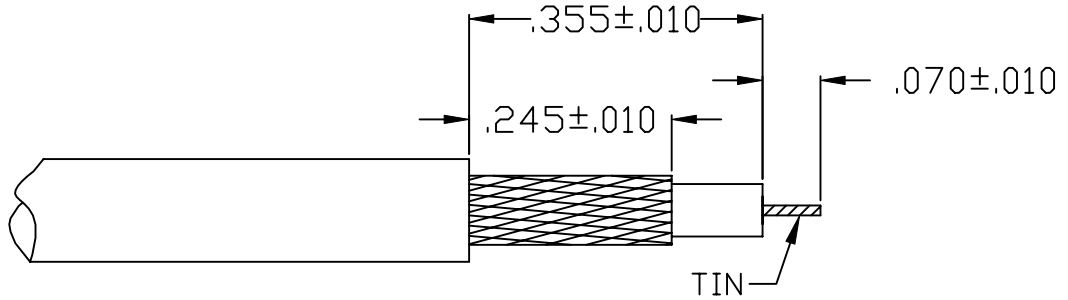
DRAWN: MY APPROVED: HN

FOR RG 174, 179, 188 & 316 CABLES

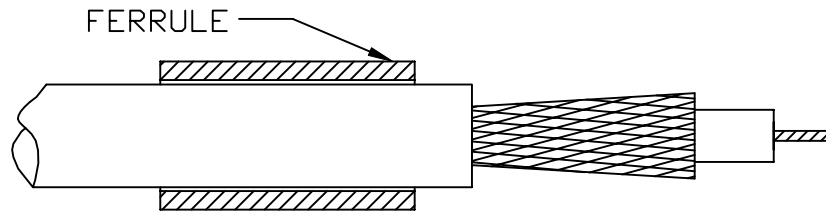
PALEO CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
 PHONE: (203) 729-9090 FAX: (203) 723-1794

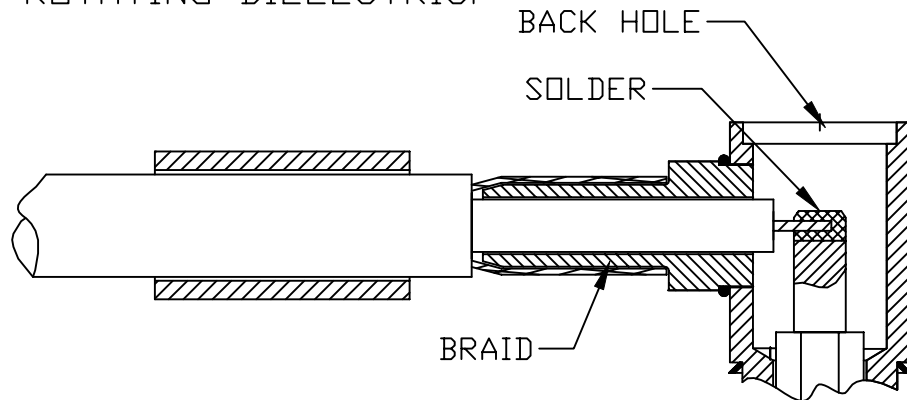
REV	DESCRIPTION	DATE	APPR
A	REL. PER ECN 5357	02/01/00	HN
B	REL. PER ECN 6897	02/13/03	HN



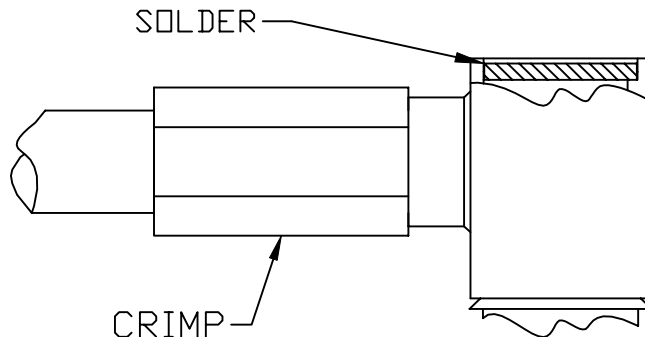
STEP 1
 TRIM CABLE TO DIM SHOWN.
 TIN CENTER CONDUCTOR.



STEP 2
 SLIDE FERRULE OVER JACKET.
 FLAIR BRAID BY ROTATING DIELECTRIC.



STEP 3
 INSERT CABLE DIELECTRIC INTO WEDGE
 AND CENTER CONDUCTOR TO THE SLOT
 OF CONTACT. SOLDER CENTER CONDUCTOR
 CONTACT INTO SLOT THROUGH
 BACK HOLE. CLEAN.



STEP 4
 BUTT FERRULE AGAINST SHOLDER
 AND CRIMP USING .128 HEX (M22520/5-03)
 SOLDER CAP INTO BODY. CLEAN.