

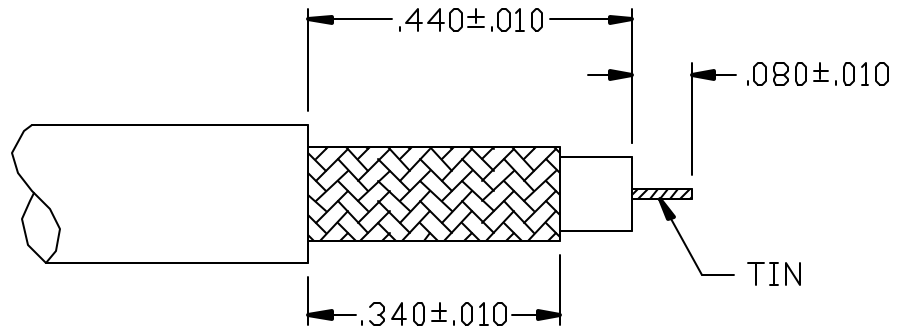
CABLE ASSEMBLY PROCEDURE	
P/N	15-0580-1080
PAGE 1 OF 1	DATE: 10/11/00
DRAWN: JEM	APPROVED: HN
FOR USE WITH RG180, 195 OR EQUIV. CABLE	

PALEO
CONNECTOR

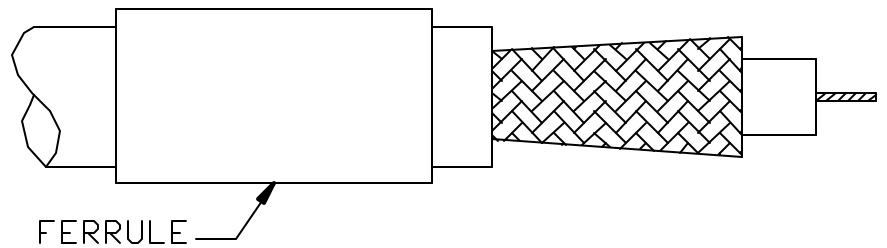
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
A	REL. ECN 5636	10/11/00	HN
B	REL. ECN 6820	12/03/02	HN

STEP 1
TRIM CABLE TO
DIMENSIONS SHOWN.
TIN CENTER CONDUCTOR.

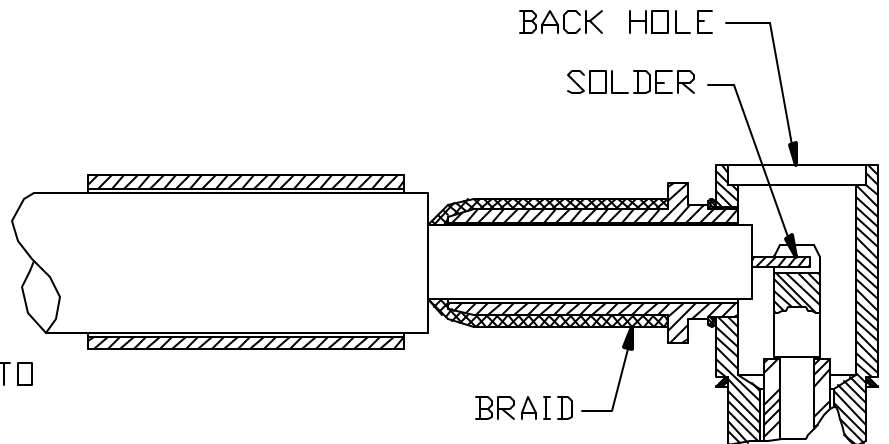


STEP 2
SLIDE FERRULE OVER
JACKET. FLAIR BRAID BY
ROTATING DIELECTRIC.



STEP 3

INSERT CABLE INTO WEDGE
AND CENTER CONDUCTOR INTO
THE SLOT OF THE CONTACT.
SOLDER CENTER CONDUCTOR INTO
CONTACT SLOT THROUGH BACK
HOLE. CLEAN.



STEP 4

BUTT FERRULE AGAINST SHOULDER
AND CRIMP FERRULE TO
THE BODY USING .178 HEX. CRIMP.
SOLDER CAP INTO BODY. CLEAN.

