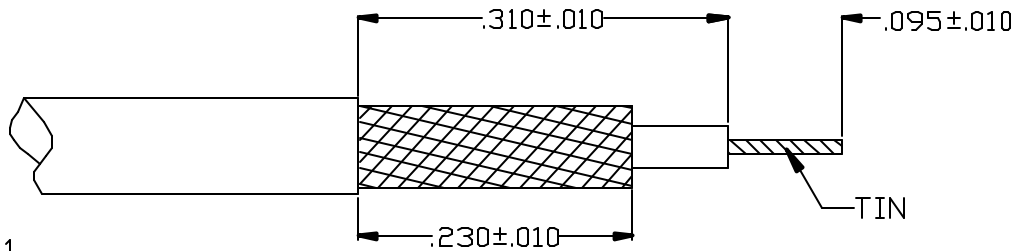


CABLE ASSEMBLY PROCEDURE	
P/N	15-1020-0400
PAGE 1 OF 1	DATE: 02/11/99
DRAWN: MY	APPROVED: HN
FOR USE RG-178 & 196 CABLES	

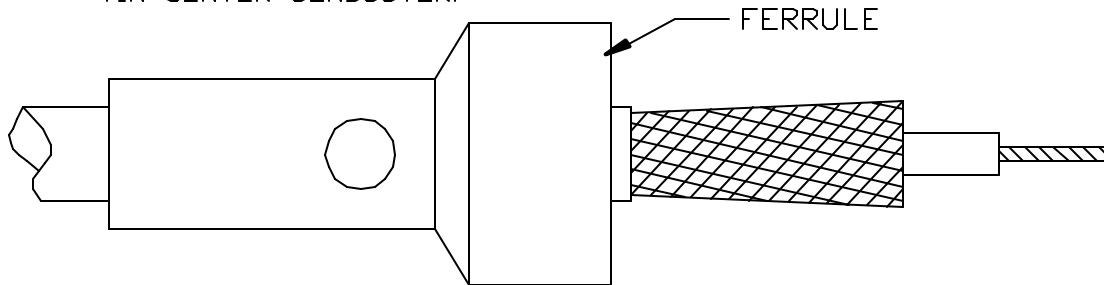
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

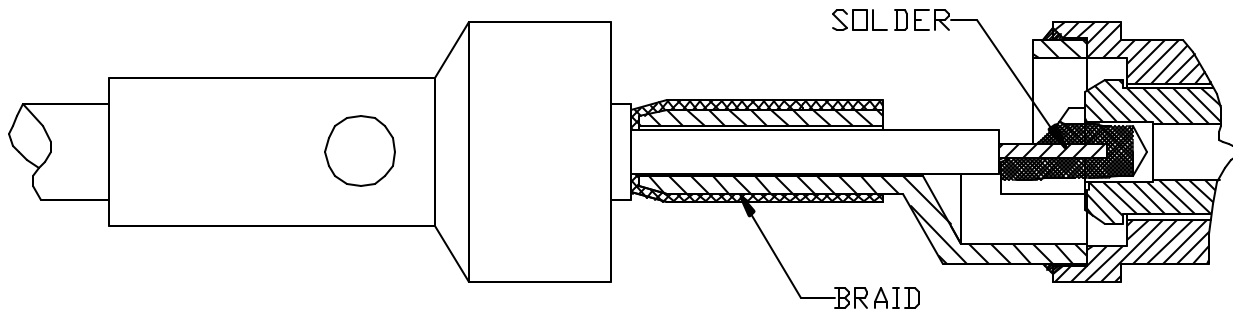
REV	DESCRIPTION	DATE	APPR
E	PER ECN 6357	11/28/01	HN
F	PER ECN 6851	1/8/03	HN
G	PER ECN 10550	08/27/10	JEM
H	PER ECN 10871	02/22/11	JEM



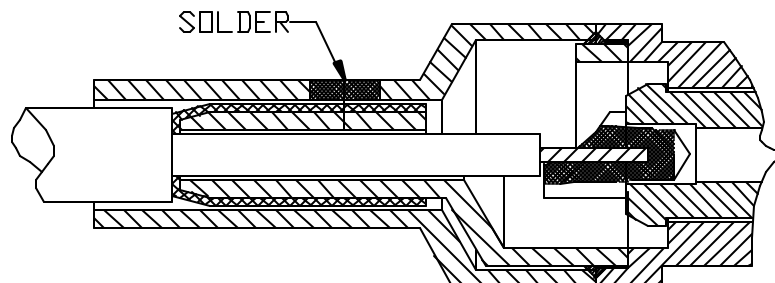
STEP 1
TRIM CABLE TO DIMENSIONS SHOWN.
TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE UP OVER CABLE,
ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 3
INSERT CONNECTOR WEDGE BETWEEN CABLE BRAID
AND DIELECTRIC UNTIL CABLE DIELECTRIC BUTTS
AGAINST CONNECTOR CENTER CONTACT. SOLDER
CENTER CONDUCTOR OF CABLE TO CENTER CONTACT.
CLEAN.



STEP 4
SEAT FERRULE ON BODY AND SOLDER FERRULE TO
BODY THROUGH SOLDER HOLE. CLEAN.