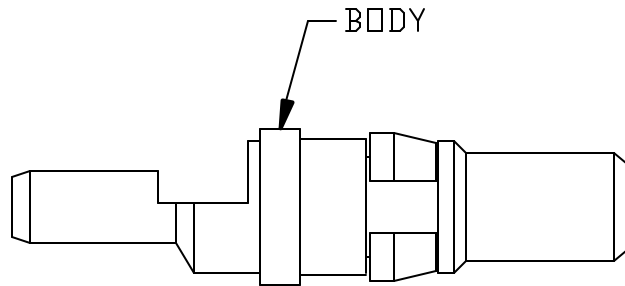
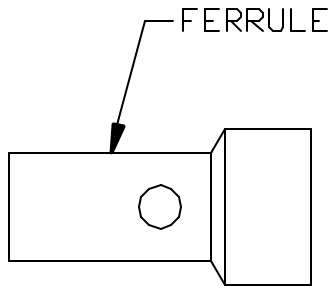


CABLE ASSEMBLY PROCEDURE	
P/N	15-1020-0670
PAGE 1 OF 1	DATE: 8/22/02
DRAWN: RVR	APPROVED: HN
FOR USE WITH RG-316 CABLE	

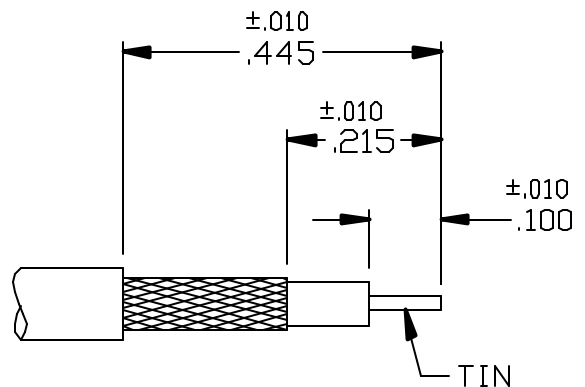
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

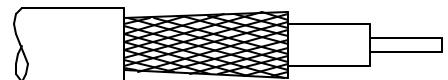
REV	DESCRIPTION	DATE	APPR
C	PER ECN 6711	8/22/02	HN
D	PER ECN 9855	04/07/09	JEM
E	PER ECN 10585	09/01/10	JEM



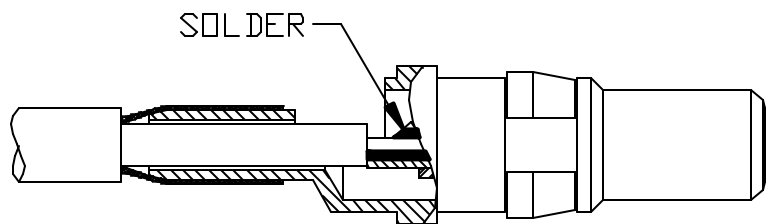
STEP 1
TRIM CABLE TO
DIMENSIONS SHOWN.
TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE OVER CABLE,
FLAIR BRAID BY ROTATING
DIELECTRIC.



STEP 3
SLIDE BODY OVER DIELECTRIC
AND UNDER BRAID OF CABLE
UNTIL DIELECTRIC BOTTOMS
ON CENTER CONTACT. SOLDER
CENTER CONDUCTOR TO CENTER
CONTACT AND CLEAN SOLDER JOINT.



STEP 4
SLIDE FERRULE UP AGAINST
SHOULDER OF BODY AND
SOLDER BRAID TO BODY
THRU SOLDER HOLE. CLEAN
SOLDER JOINT.

