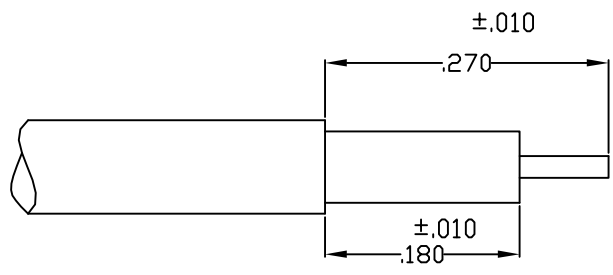


CABLE ASSEMBLY PROCEDURE	
P/N	15-1020-0860
PAGE 1 OF 1	DATE: 05/08/03
DRAWN: EK	APPROVED: HN
FOR USE WITH RG-405 S/R CABLE	

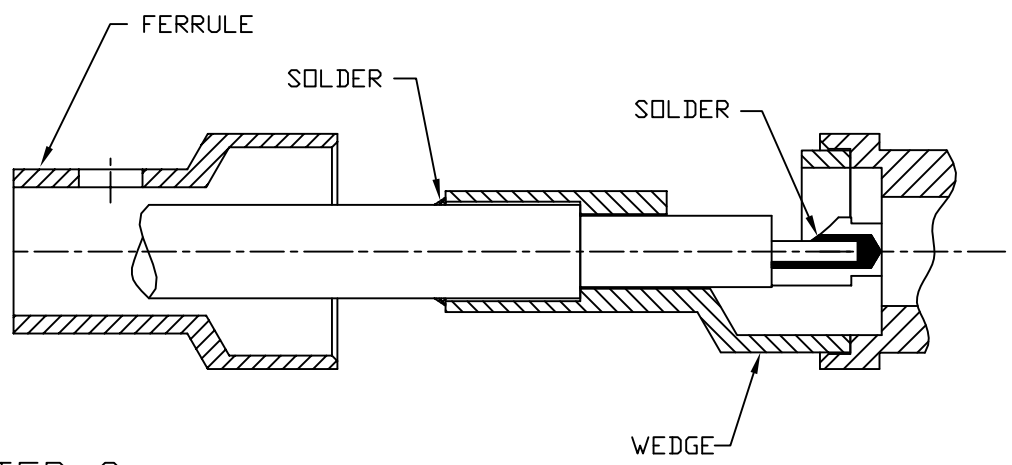
The **PHOENIX** Company of Chicago™
 22 GREAT HILL RD., NAUGATUCK, CT 06770
 WWW.PHOENIXOFCHICAGO.COM
 PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
E	PER ECN 7316	03/09/04	JEM
F	PER ECN 9853	04/07/09	JEM
G	PER ECN 10774	12/06/10	JEM
H	PER ECN 13557	10/30/19	JEM



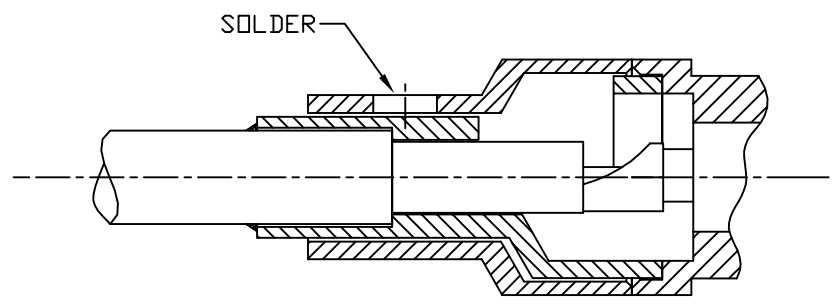
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN
 TIN CENTER CONDUCTOR.



STEP 2

SLIDE FERRULE OVER CABLE.
 INSERT CABLE INTO WEDGE UNTIL OUTER CONDUCTOR IS FLUSH WITH INSIDE DIAMETER OF BODY, AND DIELECTRIC BUTTS AGAINST CONTACT. CENTER CONDUCTOR MUST PROTRUDE INTO CONTACT. SOLDER CENTER CONDUCTOR INTO CONTACT AND OUTER CONDUCTOR INTO BODY. CLEAN.



STEP 3

SEAT FERRULE ON BODY AND SOLDER FERRULE TO BODY THROUGH SOLDER HOLE. CLEAN.