

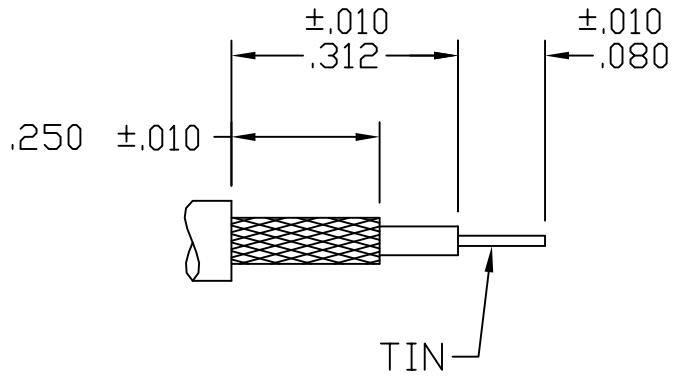
CABLE ASSEMBLY PROCEDURE	
P/N	15-1080-0670
PAGE 1 OF 1	DATE: 01/18/00
DRAWN: MY	APPROVED: HN
FOR USE WITH RG 174, 179, 188 & 316 CABLES	

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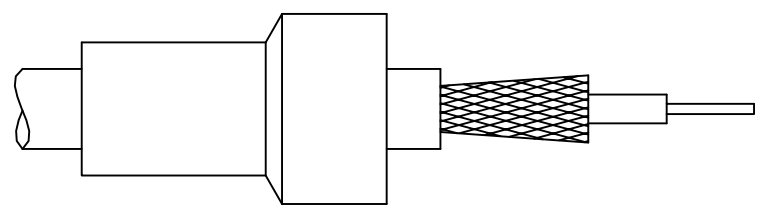
REV	DESCRIPTION	DATE	APPR
C	PER ECN 6105	05/01/01	HN
D	PER ECN 6820	12/04/02	HN
E	PER ECN 10522	08/16/10	JEM
F	PER ECN 13323	05/14/19	JEM

\*NOTES:  
 1) DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED [METRIC].

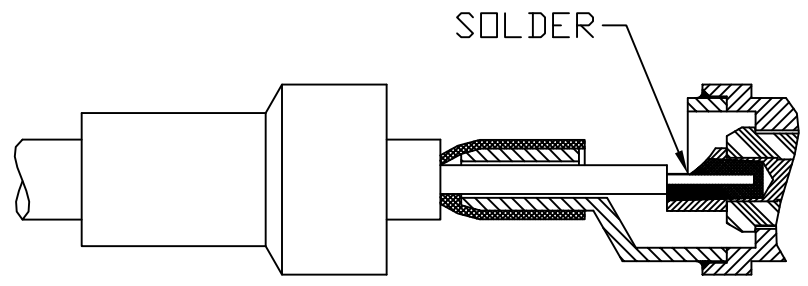
STEP 1  
 TRIM CABLE TO DIMENSIONS  
 SHOWN. TIN CENTER CONDUCTOR.



STEP 2  
 SLIDE FERRULE OVER CABLE  
 AND FLAIR BRAID BY  
 ROTATING DIELECTRIC.



STEP 3  
 INSERT CABLE DIELECTRIC AND  
 CENTER CONDUCTOR INTO BARREL  
 OF CONNECTOR. SOLDER CENTER  
 CONDUCTOR TO CENTER CONTACT  
 AND CLEAN SOLDER JOINT.



STEP 4  
 SLIDE FERRULE OVER CABLE UP  
 TO SHOULDER OF BODY. CRIMP  
 FERRULE WITH .128 HEX. DIE SET  
 Y-196 (M22520/5-03).

