

CABLE ASSEMBLY PROCEDURE

P/N 15-1080-1201

PAGE 1 OF 1 DATE: 03/29/01

DRAWN: EK APPROVED: HN

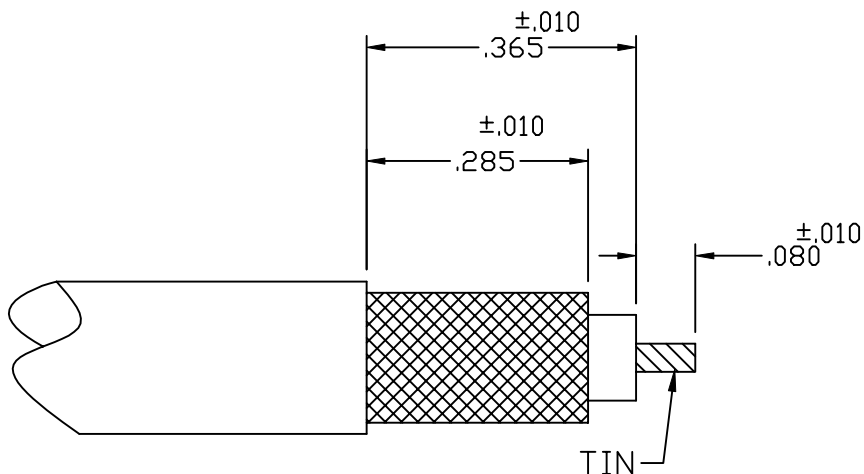
FOR USE WITH RG58, 141 & 303 CABLES

# PALEO CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
D	REL. ECN 5967	03/29/01	HN
E	PER ECN 6878	01/24/03	HN

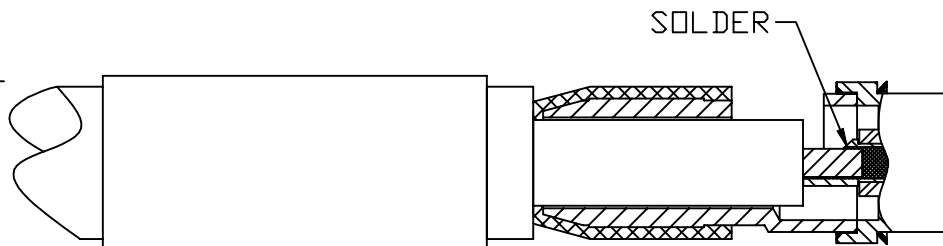
STEP 1  
TRIM CABLE TO DIMENSIONS  
SHOWN. TIN CENTER CONDUCTOR.



STEP 2  
SLIDE FERRULE OVER CABLE  
AND FLAIR BRAID BY  
ROTATING DIELECTRIC.



STEP 3  
INSERT CABLE DIELECTRIC AND  
CENTER CONDUCTOR INTO BARREL  
OF CONNECTOR. SOLDER CENTER  
CONDUCTOR TO CENTER CONTACT  
AND CLEAN SOLDER JOINT.



STEP 4  
SLIDE FERRULE OVER CABLE UP  
TO SHOULDER OF BODY. CRIMP  
FERRULE WITH .255 HEX. DIE SET  
REF. Y-195 (M22520/5-07) HEX A.

