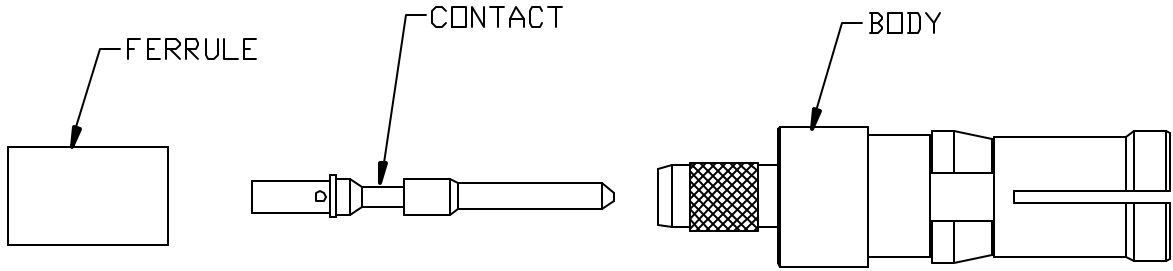


CABLE ASSEMBLY PROCEDURE	
P/N	15-1090-0670
PAGE 1 OF 1	DATE: 05/20/98
DRAWN: MY	APPROVED: HN
FOR USE WITH RG 316 OR SIMILAR CABLE	

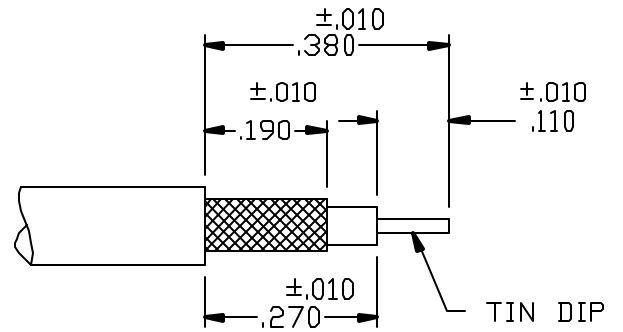
**PALCO**  
**CONNECTOR**

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

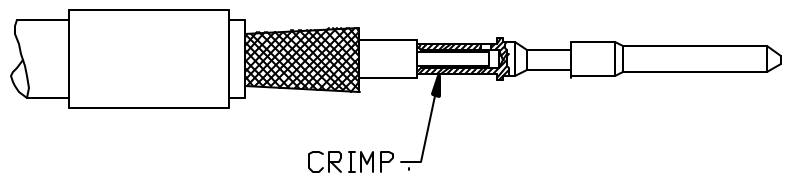
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 4507	05/20/98	HN
I	PER ECN 4622	08/05/98	HN
J	PER ECN 4862	01/08/99	HN



STEP 1  
TRIM CABLE TO DIMENSIONS SHOWN.  
TIN CENTER CONDUCTOR ( $\phi$ .026 MAX.)  
SLIDE FERRULE OVER CABLE.  
ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 2  
PLACE CONTACT ONTO  
CENTER CONDUCTOR OF  
CABLE LOCATED AS SHOWN  
AND CRIMP INTO POSITION  
USING DANIELS FT8 CRIMPER,  
SETTING 1 AND  
PALCO POSITIONER T 0753.



STEP 3  
SLIDE BODY ONTO PREPARED CABLE,  
OVER DIELECTRIC AND UNDER THE  
BRAID. TEST SNAP FIT.  
SLIDE FERRULE UP AGAINST  
SHOULDER OF BODY AND CRIMP  
USING .128 HEX DIE (M22520/5-03).

