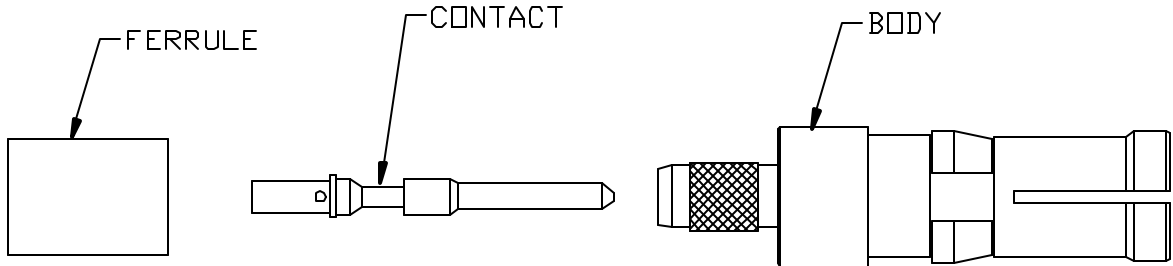
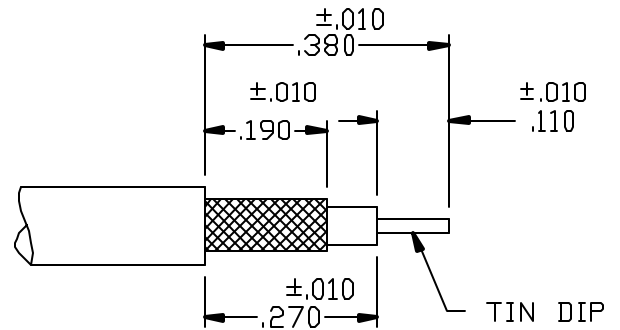


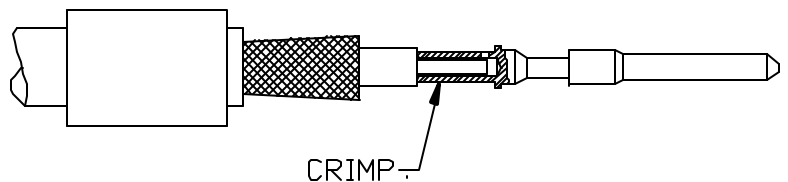
CABLE ASSEMBLY PROCEDURE		PALCO CONNECTOR 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	15-1090-2670		A	REL. ECN 4507	05/20/98	HN
PAGE 1 OF 1	DATE: 05/20/98		B	PER ECN 4680	08/31/98	HN
DRAWN: MY	APPROVED: HN		C	PER ECN 4862	01/08/99	HN
FOR USE WITH M17/152 (316 D/S) CABLE						



STEP 1
 TRIM CABLE TO DIMENSIONS SHOWN.
 TIN CENTER CONDUCTOR (ϕ .026 MAX.)
 SLIDE FERRULE OVER CABLE.
 ROTATE DIELECTRIC TO FLAIR BRAID.



STEP 2
 PLACE CONTACT ONTO
 CENTER CONDUCTOR OF
 CABLE LOCATED AS SHOWN
 AND CRIMP INTO POSITION
 USING DANIELS FT8 CRIMPER,
 SETTING 1 AND
 PALCO POSITIONER T 0753.



STEP 3
 SLIDE BODY ONTO PREPARED CABLE,
 OVER DIELECTRIC AND UNDER THE
 BRAID. TEST SNAP FIT.
 SLIDE FERRULE UP AGAINST
 SHOULDER OF BODY AND CRIMP
 USING .151 HEX DIE (M2520/5-37).

