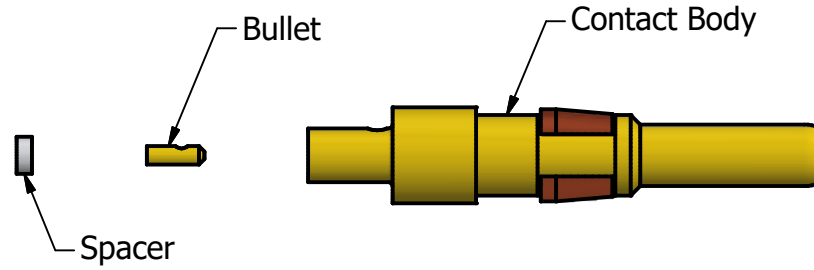


2

1



B

B

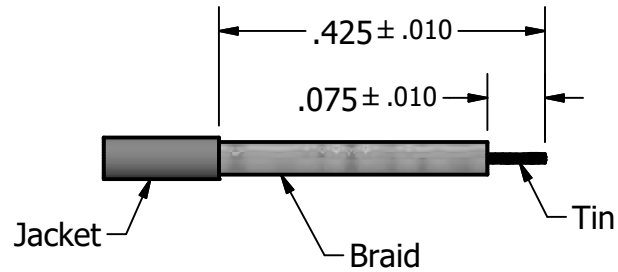
### Step 1

For flex style cables flux end of cable then tin dip into 500°±25°F solder pot for four second maximum.



### Step 2

Trim cable to dimensions shown. Tin center conductor.



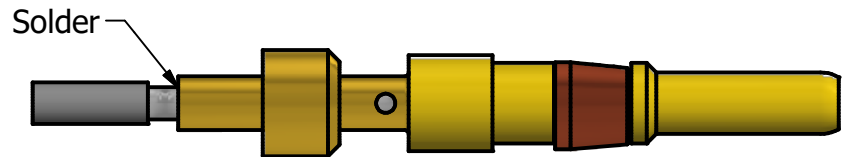
### Step 3

Install spacer and bullet over center conductor of cable. Solder bullet to center conductor. Clean solder joint.



### Step 4

Insert cable into body until cable bottoms. Solder body to cable braid. Clean solder joint.



A

A

CAD DRAWING - NO MANUAL REVISIONS

filename: \Autodesk Inventor Data Base\Assemblies\156 Series\156-0202-0401-CAP.idw

<b>MATERIAL:</b>				<b>APPROVALS</b> <b>DATE</b> DRAWN      JEM      04/04/17 CHECKED      R.M.B.      04/04/17 QA MFG ENGINEER      JEMaturo      04/04/17 APPROVED      R.M.B.      04/04/17		<b>PALCO CONNECTOR</b> 22 GREAT HILL RD., NAUGATUCK, CT 06770 <b>TITLE</b> Cable Assembly Procedure for 156-0202-0401	
<small>UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE:</small> FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .005 ANGLES: ± 1/2°				<small>THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF PALCO.</small>		SIZE      FSCM      DWG NO      REV      PLATING OPT. <b>A</b> 58167      156-0202-0401-CAP      B	
<small>PER FCN 13166</small> 10/29/2018      JEM <small>REF PER FCN 12493</small> 4/4/2017      RMB				SCALE      F.S.R. #      SHEET 1 OF 1			

2

1