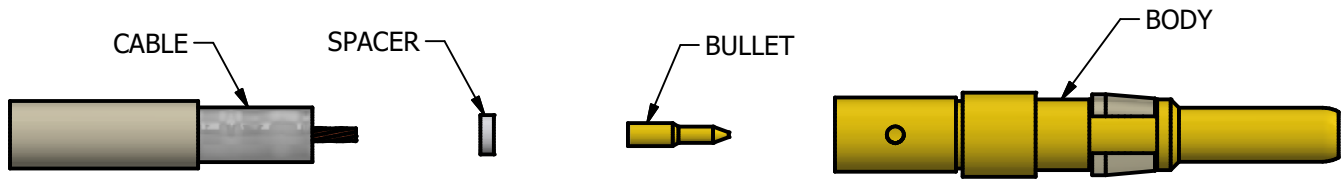


CAD DRAWING - NO MANUAL REVISIONS



B

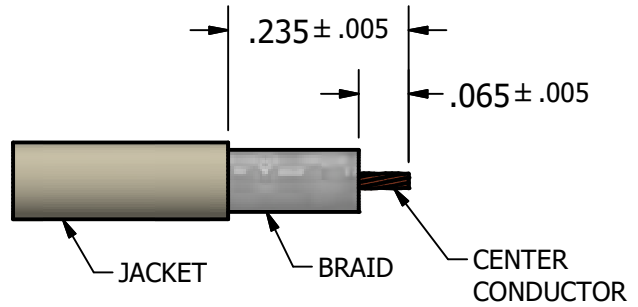
STEP 1

Flux and Tin Dip Cable to dimension - $.300 \pm .010$.

Trim Jacket to dimension - $.235 \pm .010$.

Trim braid and dielectric to dimension - $.065 \pm .005$.

Tin center conductor.

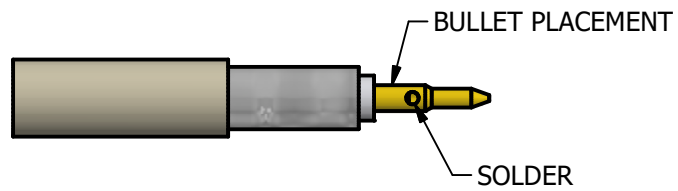
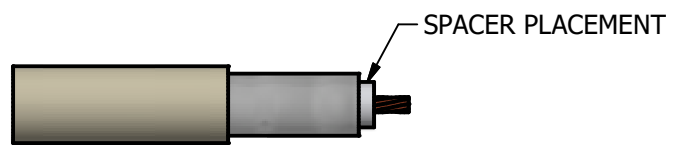


B

STEP 2

Insert Spacer onto Center Conductor of the Cable as shown.

Then, Insert Bullet onto Center Conductor of the Cable as shown.

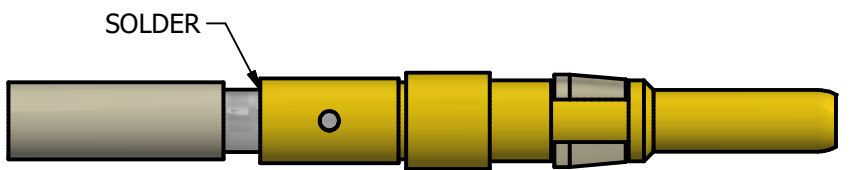


Solder the Bullet as shown.
Clean solder joint.

STEP 3

Insert the above assembly into Body until cable bottoms.

Solder the cable as shown.
Clean solder joint.



A

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MATERIAL:

| | | | | | | | |
|---|--|--|--|---|--|---|--|
| Filename: ver2\Autodesk Inventor Data Base\Assemblies\156 Series\156-0202-0670-CAP.idw UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2° | | | | APPROVALS DRAWN CHECKED QA MFG ENGINEER APPROVED | | DATE 10/13/2021 03/30/2022 06/23/2023 06/23/2023 10/13/2021 03/30/2022 | |
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TITLE
PKZ® PLUG, DIRECT SOLDER TERMINATION

| REV. | DESCRIPTION | DATE | APPR. |
|------|--------------------|------------|-------|
| A | REL. PER ECN 14130 | 3/30/2022 | SJG |
| 01 | PRELIMINARY | 10/13/2021 | SPS |

| | | | | |
|---------------|-------|---------------|--------------|--------------|
| SIZE | FSCM | DWG NO | REV | PLATING OPT. |
| A | 58167 | 156-0202-0670 | A | |
| SCALE : 4 : 1 | | F.S.R. # | SHEET 1 OF 1 | |