

2

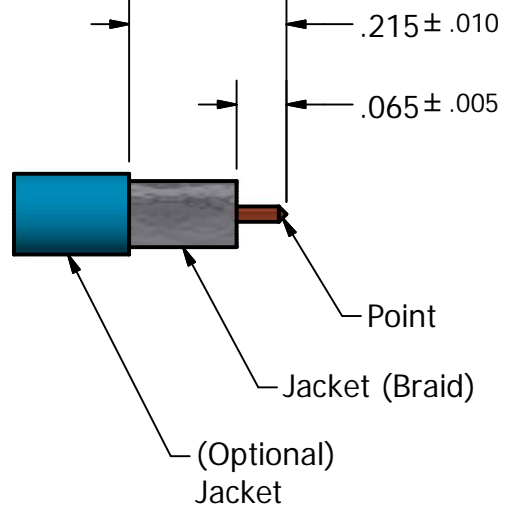
1

B

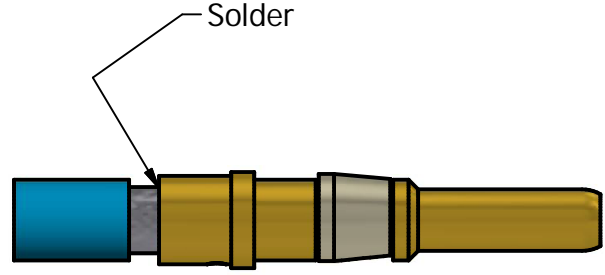
B

Step 1 (for flex style cable only)  
 Flux EF6100 end of cable then tin dip  
 into 500°±25°F solder pot 63/37  
 for three seconds maximum.

Step 2  
 Trim cable to dimensions shown.  
 Point center conductor.  
 (.215 dimension for jacketed  
 cables only.)



Step 3  
 Insert cable into body until cable  
 bottoms. Solder 63/37 body to cable  
 braid. Clean solder joint.



A

A

CAD DRAWING - NO MANUAL REVISIONS  
 filename: \Autodesk Inventor Data Base\Assemblies\156 Series\156-0202-0860-CAP.idw

<b>MATERIAL:</b>				<small>UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE:          FRACTIONS: ± 1/64          DECIMALS: .XX ± .01          .XXX ± .005          ANGLES: ± 1/2°</small>		<table border="1"> <thead> <tr> <th>APPROVALS</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN JEM</td> <td>09/13/17</td> </tr> <tr> <td>CHECKED R.M.B.</td> <td>09/13/2017</td> </tr> <tr> <td>QA</td> <td></td> </tr> <tr> <td>MFG</td> <td></td> </tr> <tr> <td>ENGINEER JEMaturo</td> <td>09/13/17</td> </tr> <tr> <td>APPROVED R.M.B.</td> <td>09/13/2017</td> </tr> </tbody> </table>		APPROVALS	DATE	DRAWN JEM	09/13/17	CHECKED R.M.B.	09/13/2017	QA		MFG		ENGINEER JEMaturo	09/13/17	APPROVED R.M.B.	09/13/2017	<p><b>PALCO CONNECTOR</b>          22 GREAT HILL RD., NAUGATUCK, CT 06770</p> <p>TITLE  <b>Cable Assembly Procedure          for 156-0202-0860</b></p>			
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H	PER ECN 13392	07/09/2019	JEM	SIZE	FSCM	DWG NO	REV	PLATING OPT.																	
G	PER ECN 13274	3/26/2019	JEM	<b>A</b>	58167	156-0202-0860-CAP	H																		
F	PER ECN 13064	8/8/2018	JEM	SCALE	F.S.R. #		SHEET 1 OF 1																		
E	PER ECN 12710	11/22/2017	JEM																						
D	PER ECN 12601	9/13/2017	RMB																						
REV.	DESCRIPTION	DATE	APPR.																						

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