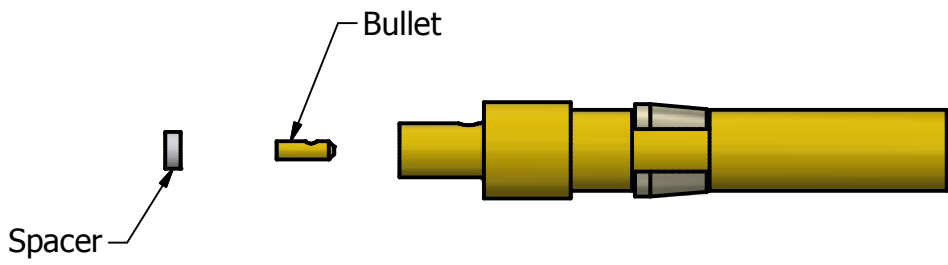


2

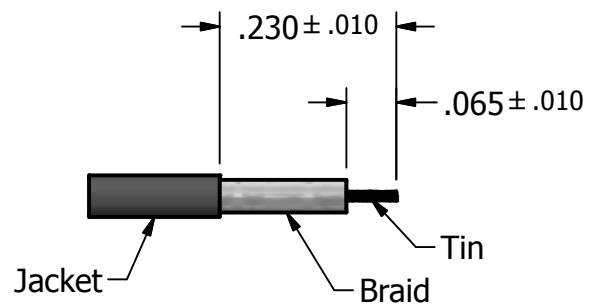
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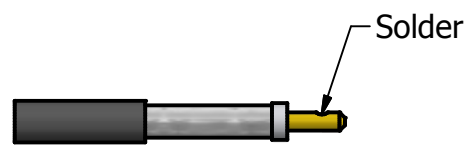
Step 1
 For flex style cables flux end of cable then tin dip into 500°±25°F solder pot for four second maximum.



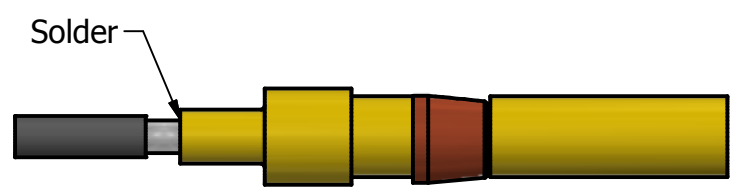
Step 2
 Trim cable to dimensions shown. Tin center conductor.



Step 3
 Install spacer and bullet over center conductor of cable. Solder bullet to center conductor. Clean solder joint.



Step 4
 Insert cable into body until cable bottoms. Solder body to cable jacket. Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS
 filename:Z:\Drawings from server2\Autodesk Inventor Data Base\Assemblies\156 Series 156-1202-0400-1 CAP.IDW

MATERIAL:				UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .005 ANGLES: ± 1/2°		PALCO CONNECTOR 22 GREAT HILL RD., NAUGATUCK, CT 06770															
				APPROVALS DATE DRAWN JEM 06/29/16 CHECKED R.M.B. 06/29/16 QA MFG		TITLE Cable Assebmly Procedure for 156-1202-0400															
THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF PALCO.				ENGINEER J. Maturo 06/29/16		SIZE A	FSCM 58167	DWG NO 156-1202-0400	REV B	PLATING OPT.											
<table border="1"> <tr> <td>B</td> <td>Per ECN#12470</td> <td>3/7/2017</td> <td>R.M.B.</td> </tr> <tr> <td>A</td> <td>REL. PER ECN 12367</td> <td>9/19/2016</td> <td>RMB</td> </tr> <tr> <td>01</td> <td>PRELIMINARY</td> <td>6/29/2016</td> <td>RMB</td> </tr> </table>				B	Per ECN#12470	3/7/2017	R.M.B.	A	REL. PER ECN 12367	9/19/2016	RMB	01	PRELIMINARY	6/29/2016	RMB	APPROVED R.M.B. 06/29/16		SCALE	F.S.R. #	SHEET 1 OF 1	
B	Per ECN#12470	3/7/2017	R.M.B.																		
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2

1