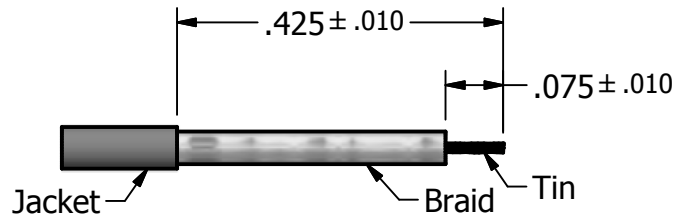


Step 1
 For flex style cables flux end of cable then tin dip into 500°±25°F solder pot for four second maximum.



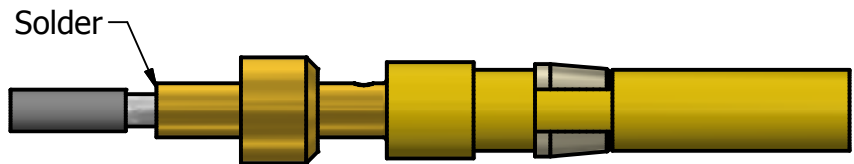
Step 2
 Trim cable to dimensions shown. Tin center conductor.



Step 3
 Install spacer and bullet over center conductor of cable. Solder bullet to center conductor. Clean solder joint.



Step 4
 Insert cable into body until cable bottoms. Solder body to cable jacket. Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS
 filename: \\PALCODC\BigBoy\Drawings from server2\Autodesk Inventor Data Base\Assemblies\156 Series\156-1202-0401-CAP.idw

MATERIAL:				APPROVALS DATE DRAWN R.M.Bradley 9/20/16 CHECKED JEM 9/20/16 QA MFG ENGINEER R.M.Bradley 9/20/16 APPROVED JEM 9/20/16		PALCO CONNECTOR 22 GREAT HILL RD., NAUGATUCK, CT 06770 TITLE Cable Assebmly Procedure for 156-1202-0401	
<small>UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE:</small> <small>FRACTIONS: ± 1/64</small> <small>DECIMALS: .XX ± .01</small> <small>.XXX ± .005</small> <small>ANGLES: ± 1/2°</small>				<small>THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF PALCO.</small>		<small>SIZE</small> <small>FSCM</small> <small>DWG NO</small> <small>REV</small> <small>PLATING OPT.</small> A 58167 156-1202-0401 B	
B	Per ECN#12470	3/7/2017	R.M.B.	<small>SCALE</small> <small>F.S.R. #</small> <small>SHEET 1 OF 1</small>			
A	REL. PER ECN 12370	9/19/2016	RMB				
REV.	DESCRIPTION	DATE	APPR.				