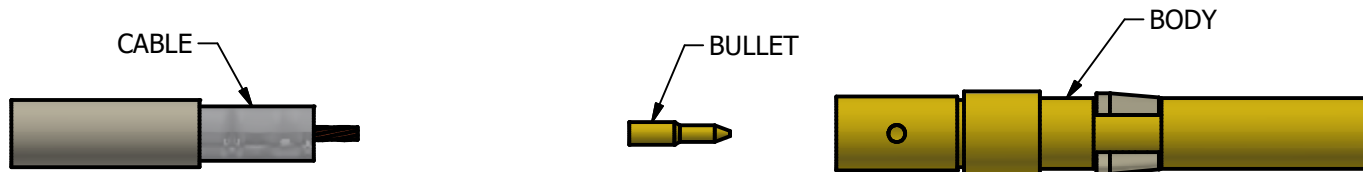


CAD DRAWING - NO MANUAL REVISIONS



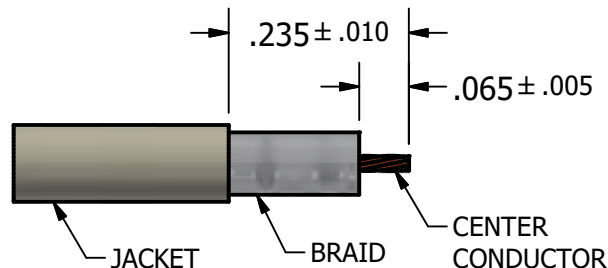
**STEP 1**

Flux and tin dip cable to dimension -  $.300 \pm .010$ .

Trim jacket to dimension -  $.235 \pm .010$ .

Trim braid and dielectric to dimension -  $.065 \pm .005$ .

Tin center conductor.

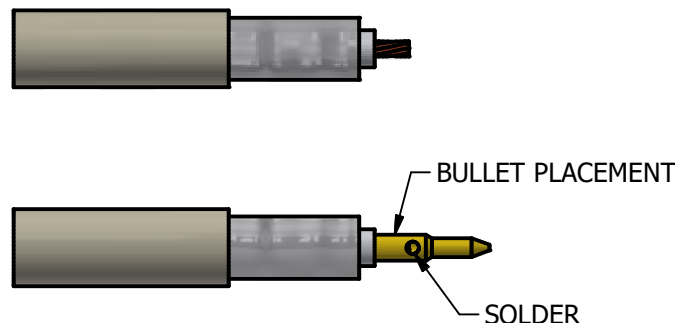


**STEP 2**

Install spacer onto center conductor of the Cable as shown.

Then, install bullet onto center conductor of the cable as shown.

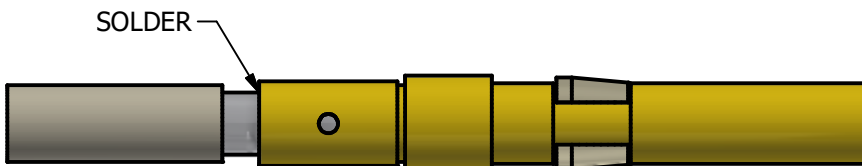
Solder the bullet as shown.  
Clean solder joint.



**STEP 3**

Insert the above assembly into body until cable bottoms.

Solder the cable as shown.  
Clean solder joint.



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**MATERIAL:**

Filename: ver2\Autodesk Inventor Data Base\Assemblies\156 Series\156-1202-0670-CAP.idw UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°				<b>APPROVALS</b> DRAWN CHECKED QA MFG ENGINEER APPROVED		<b>DATE</b> 10/12/2021 3/30/2022 06/23/2023 06/23/2023 10/12/2021 3/30/2022	
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TITLE  
**CABLE ASSEMBLY PROCESS FOR 156-1202-0670**

A	REL. PER ECN 14130	3/30/2022	SJG	SIZE	FSCM	DWG NO	REV	PLATING OPT.
01	PRELIMINARY	10/12/2021	SPS	<b>A</b>	58167	156-1202-0670	A	
REV.	DESCRIPTION	DATE	APPR.	SCALE :	F.S.R. #	SHEET 1 OF 1		