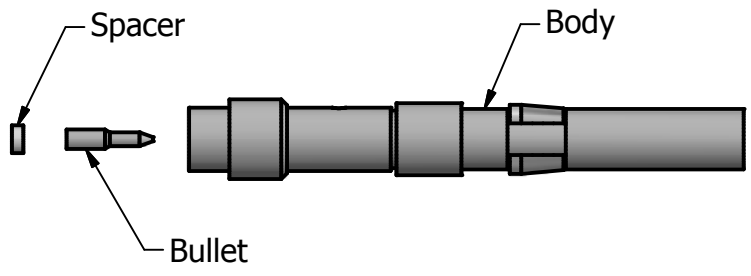


2

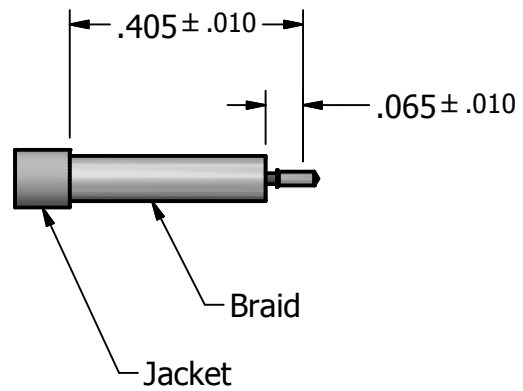
1



B

B

**Step 1**  
 For flex style cables flux end of cable then tin dip into 500°±25°F solder pot for four second maximum. Before trimming cable.

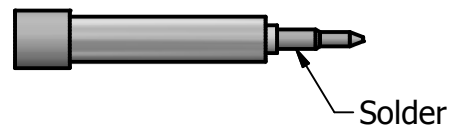


**Step 2**  
 Trim cable to dimensions shown. Tin center conductor.

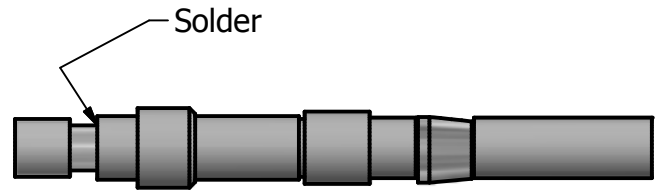
A

A

**Step 3**  
 Install spacer and bullet over center conductor of cable. Solder bullet to center conductor. Clean solder joint.



**Step 4**  
 Insert cable into body until cable bottoms. Solder body to cable jacket. Clean solder joint.



A

A

CAD DRAWING - NO MANUAL REVISIONS  
 filename: \\PALCODC\BigBoy\Drawings from server2\Autodesk Inventor Data Base\Assemblies\156 Series\156-1202-0671-CAP.idw

<b>MATERIAL:</b>				UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC)  DO NOT SCALE PRINTS  TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .005 ANGLES: ± 1/2°		<b>APPROVALS</b> DRAWN: JEM 02/21/17 CHECKED: R.M.B. 02/21/17 QA: MFG: ENGINEER: JEMaturo 02/21/17 APPROVED: R.M.B. 02/21/17		<b>PALCO CONNECTOR</b> 22 GREAT HILL RD., NAUGATUCK, CT 06770  TITLE: Cable Assembly Procedure for 156-1202-0671	
B	PER ECN 13114	9/24/2018	JEM		SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	REL. PER ECN 12429	2/21/2017	RMB		<b>A</b>	58167	156-1202-0671-CAP	B	
REV.	DESCRIPTION	DATE	APPR.		SCALE	F.S.R. #	SHEET 1 OF 1		

2

1