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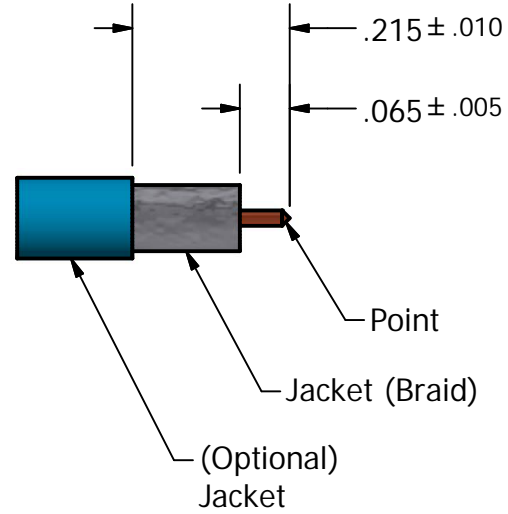
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B

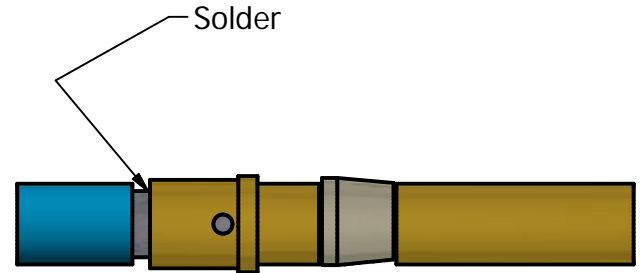
B

Step 1 (for flex style cable only)
 Flux (EF6100) end of cable then tin dip into 500° ± 25°F solder pot (63/37) for three seconds maximum.

Step 2
 Trim cable to dimensions shown.
 Point center conductor.
 (.215 dimension for jacketed cables only.)



Step 3
 Insert cable into body until cable bottoms. Solder (63/37) body to cable braid. Clean solder joint.



A

A

CAD DRAWING - NO MANUAL REVISIONS
 filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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MATERIAL:				UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS (PPF) DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMAL: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°		APPROVALS DRAWN JEM 09/13/17 CHECKED R.M.B 09/13/17 QA MFG ENGINEER JEM 09/13/17 APPROVED R.M.B 09/13/17		DATE 09/13/17 09/13/17		The PHOENIX Company of Chicago, Inc. 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM			
				THE INFORMATION DISCLOSED IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY TO PHOENIX CO. INC. AND MAY NOT BE USED FOR MANUFACTURE OR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF THE PHOENIX CO. OF CHICAGO INC.				TITLE CABLE ASSEMBLY PROCEDURE FOR 156-1202-0860					
G	PER ECN 13376	6/27/2019	JEM	SIZE	FSCM	DWG NO	REV	PLATING OPT.					
F	PER ECN 13274	3/26/2019	JEM	A	58167	156-1202-0860-CAP	G						
E	PER ECN 13064	8/8/2018	JEM	SCALE	F.S.R. #		SHEET 1 OF 1						
D	PER ECN 12601	9/13/2017	RMB										
REV.	DESCRIPTION	DATE	APPR.										

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