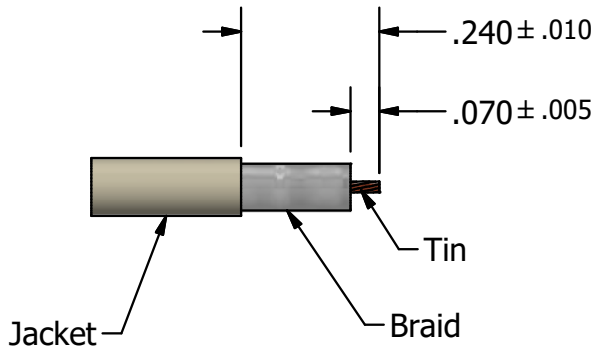


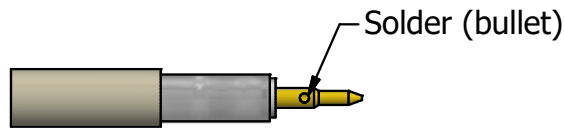
Step 1 (for Flex style cable only)

Tin Dip the cable end into solder pot to a depth of $.250 \pm .010$, for a maximum of 3 seconds.

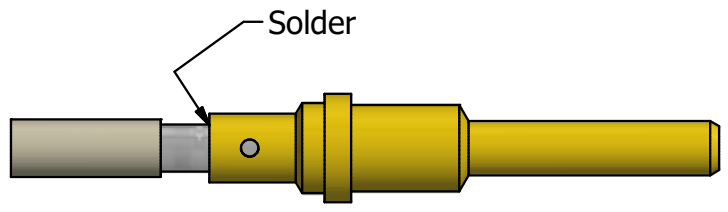
Step 2
Trim cable to dimensions shown, ($.250 \pm .010$ dimension for jacketed cables only).



Step 3
Install Spacer and Bullet onto above cable. Solder bullet to center conductor of cable. Clean solder joint.



Step 4
Install cable into body until cable bottoms in body. Solder body to cable as shown. Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS
filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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				CHECKED	R.M.B.	07/11/2017					
				QA							
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				ENGINEER	JEM	07/11/2017	A	58167	168-0020-0670	C	
				APPROVED	R.M.B.	07/11/2017	SCALE		F.S.R. #		SHEET 1 OF 1