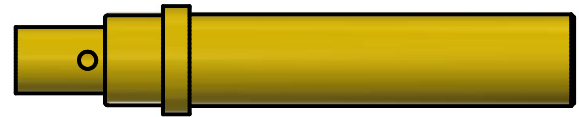
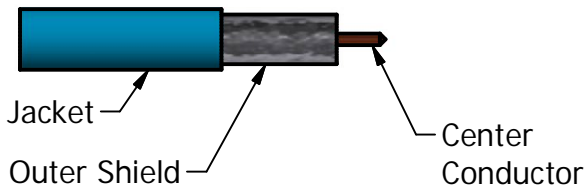
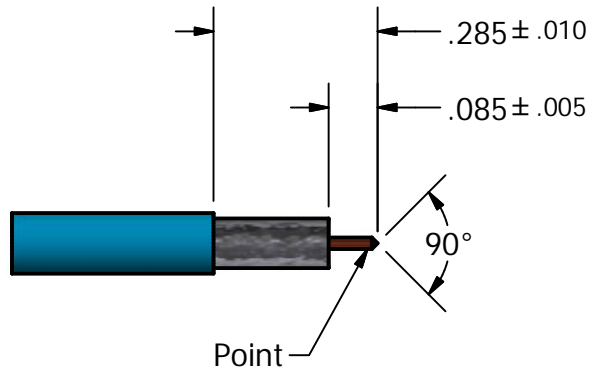


CABLE

PKZ ASSEMBLY

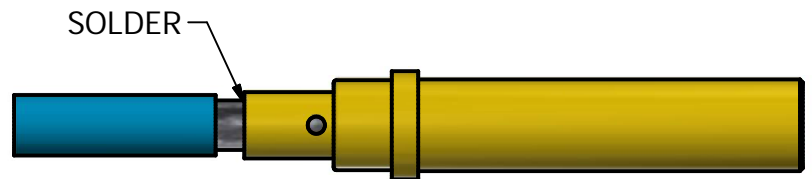


Step 1 (for Flex style cable only)
Dip end of cable into flux and then tip dip cable to $.30 \pm .02$ into solder pot for 3 second max.



Step 2
Trim cable to dimensions shown, ($.285 \pm .010$ dimension for jacketed cables only). Point center conductor. Check center conductor for straightness.

Step 3
Install cable into body until cable bottoms in body. Solder body to cable as shown. Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS
filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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| MATERIAL: | | | | CATALOG ITEM | | APPROVALS | | DATE | The <i>PHOENIX</i> Company of Chicago TM | | | | | |
|--|-------------|------|-------|--------------|--|-----------|----------|--|---|---------------|------|--------|-----|--------------|
| <small>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC). DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°</small> | | | | DRAWN | | JEM | 08/10/15 | 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM | | | | | | |
| | | | | CHECKED | | R.M.B | 08/10/15 | TITLE | | | | | | |
| | | | | QA | | | | CABLE ASSEMBLY PROCESS | | | | | | |
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| | | | | ENGINEER | | JEM | 08/10/15 | A | 58167 | 168-1020-0860 | G | | | |
| | | | | APPROVED | | R.M.B | 08/10/15 | SCALE | F.S.R. # | SHEET | 1 | OF | 1 | |
| REV. | DESCRIPTION | DATE | APPR. | | | | | | | | | | | |