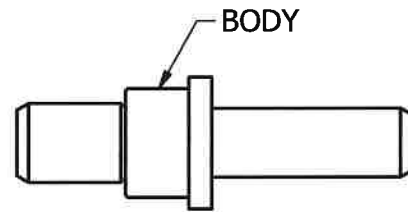
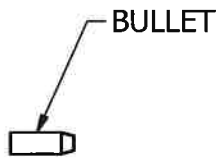
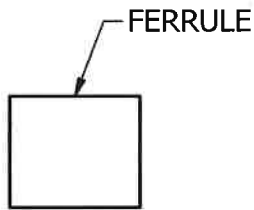


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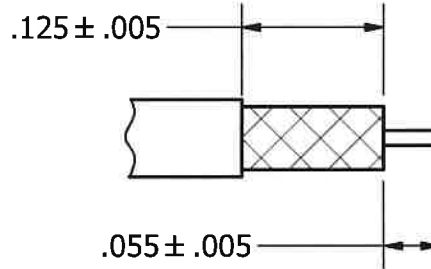


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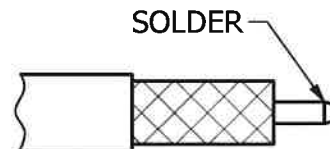
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.
TIN CENTER CONDUCTOR.



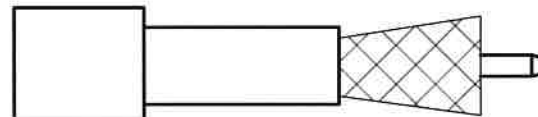
STEP 2

SOLDER BULLET AS SHOWN.
REMOVE EXCESSIVE SOLDER.



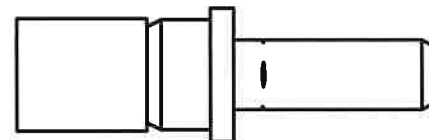
STEP 3

SLIDE FERRULE OVER CABLE.
FLARE BRAID BY ROTATING DIELECTRIC.



STEP 4

INSERT CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS.
SLIDE FERRULE AGAINST THE SHOULDER OF BODY.
CRIMP FERRULE USING A .128 HEX DIE (M22520/5-03).



CAD DRAWING - NO MANUAL REVISIONS

filename:\Autodesk Inventor Data Base\Assemblies\178 Series\178-0081-0670-CAP.idw

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				DRAWN	SST	04/22/19	
				CHECKED	JEM	04/22/19	
				QA			
				MFG			
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 WWW.PHOENIXOFCHICAGO.COM

TITLE
 SIZE 12 PKZ RECEPTACLE FOR
 38999 HOUSING, DIRECT SOLDER

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	178-0081-0670	B	A
SCALE	F.S.R. #		SHEET 1 OF 1	

B	PER ECN 13292	8/14/2019	JEM
A	REL. PER ECN 13097	09/13/18	JEM
REV.	DESCRIPTION	DATE	APPR.

2



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