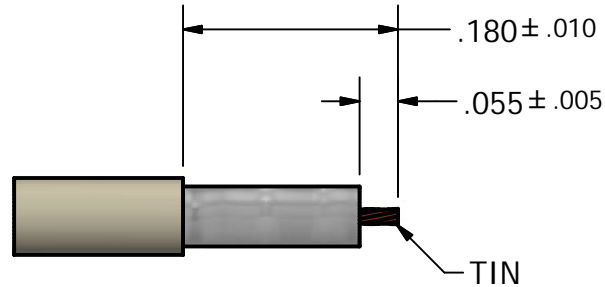
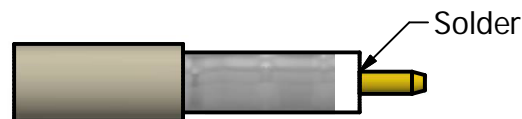


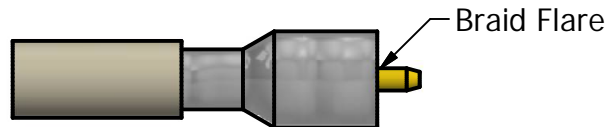
Step 1
Trim cable to dimensions shown.
Tin Center Conductor.



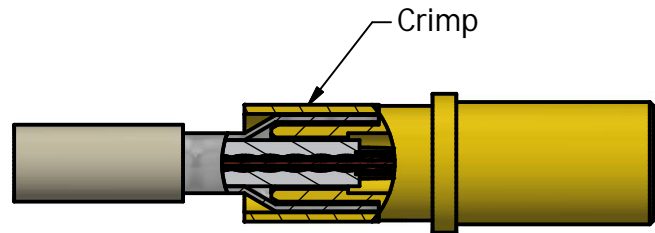
Step 2
Solder bullet as shown.
Clean excess solder.



Step 3
Slide Ferrule over cable.
Flare Braid by rotating dielectric.



Step 4
Insert the cable into connector until cable bottoms. Slide ferrule against the shoulder of the body. Crimp Ferrule using a .128 HEX DIE (M22520/5-03)



CAD DRAWING - NO MANUAL REVISIONS
filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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MATERIAL:

<small>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS (PPF) DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE:</small> FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°				APPROVALS		DATE		<i>The PHOENIX Company of Chicago, Inc.</i> 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM						
				DRAWN	SPS	07/10/2019	CHECKED					JEM	07/10/2019	TITLE
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				APPROVED	JEM	07/10/2019	SCALE	A	58167	178-1083-0670-CAP	A			
REV.	DESCRIPTION	DATE	APPR.	F.S.R. #		SHEET		1		OF		1		