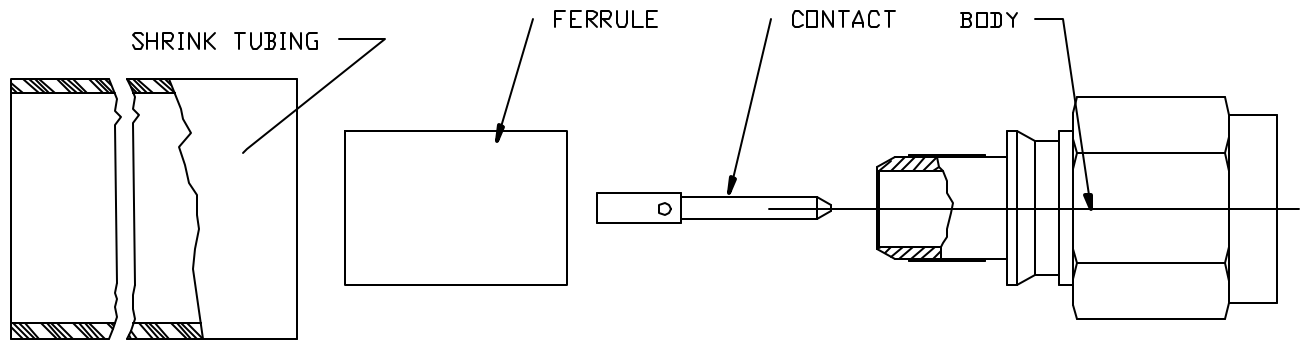


CABLE ASSEMBLY PROCEDURE	
P/N	22-0200-1201
PAGE 1 OF 1	DATE: 08/28/98
DRAWN: EK	APPROVED: HN
FOR USE WITH RG 58, 141, 303 CABLE	

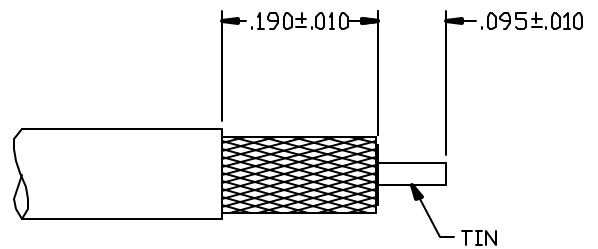
**PALEO**  
**CONNECTOR**

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

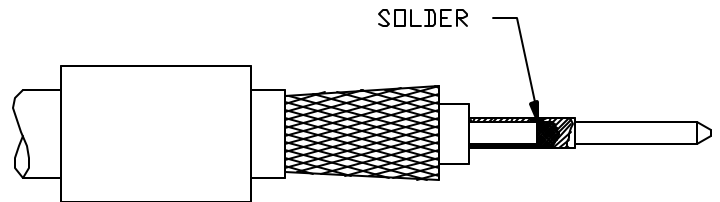
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 4672	08/28/98	HN
B	REL. ECN 4698	09/16/98	HN



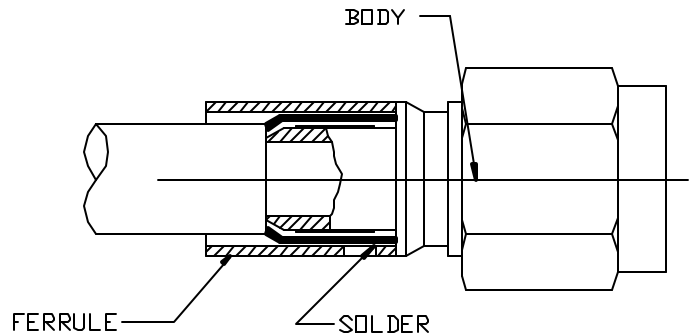
**STEP 1**  
TRIM CABLE TO DIMENSIONS SHOWN.  
TIN CENTER CONDUCTOR.



**STEP 2**  
SLIDE FERRULE AND SHRINK TUBING  
OVER CABLE. FLAIR BRAID BY  
ROTATING DIELECTRIC.  
SLIDE CONTACT ONTO CENTER CONDUCTOR  
AND BUTT AGAINST DIELECTRIC. SOLDER  
CONTACT TO CENTER CONDUCTOR AND  
CLEAN SOLDER JOINT.



**STEP 3**  
SLIDE BODY OVER CABLE DIELECTRIC AND UNDER  
BRAID, UNTIL CABLE BOTTOMS. SLIDE FERRULE UP  
AGAINST BODY AND SOLDER. CLEAN SOLDER JOINT.



**STEP 4**  
SLIDE SHRIK TUBING OVER FERRULE AND  
BODY AND HEAT INTO POSITION.

