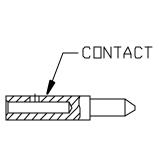
CABLE ASSEMBLY PROCEDURE				
P/N 22-0200-1418				
PAGE 1 DF 1 DATE: 06/28/02				
DRAWN: RVR	APPROVED: HN			
FOR USF WITH RG-402 CABLE				

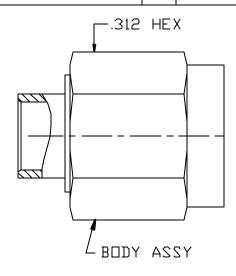


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Α	PER ECN 6668	06/28/02	HN
В	PER ECN 6901	02/14/03	HN
С	PER ECN 10711	11/16/10	JEM

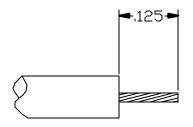
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794





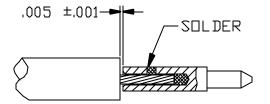
STEP 1

TRIM CABLE TO DIMENSION SHOWN.



STEP 2

SOLDER CENTER CONTACT TO CENTER CONDUCTOR, SHIM GAP TO DIMENSION SHOWN.



STEP 3

INSERT CABLE INTO BODY UNTIL OUTER CONDUCTOR FLUSH WITH BODY SHOULDER, SOLDER OUTER CONDUCTOR IN BODY, CLEAN,

