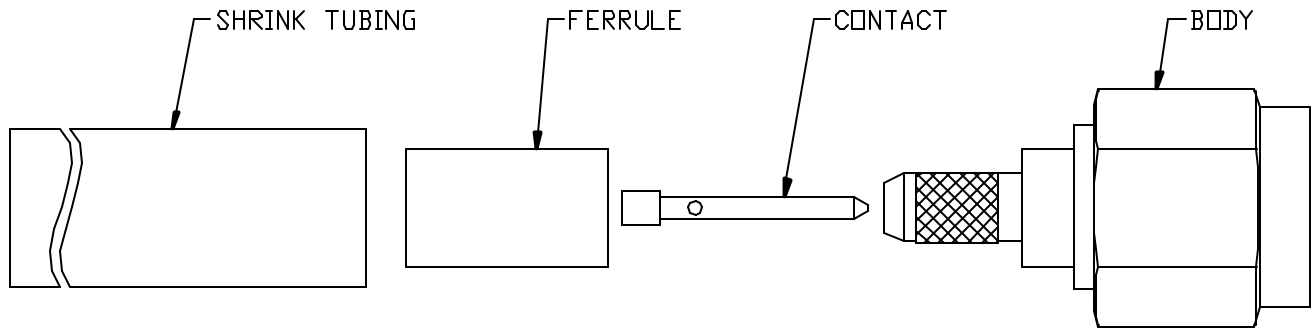


CABLE ASSEMBLY PROCEDURE	
P/N	22-0800-0670
PAGE 1 OF 1	DATE: 11/11/02
DRAWN: YT	APPROVED: HN
FOR USE WITH M17/113-RG316 CABLE	

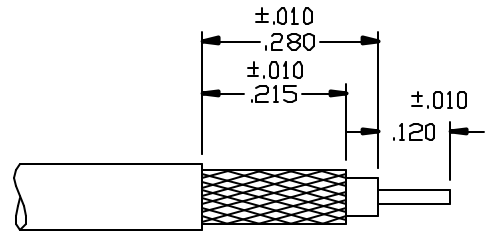
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

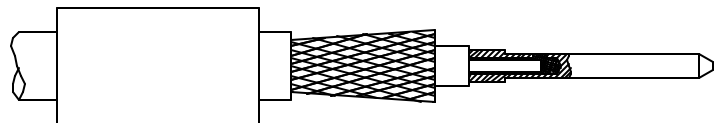
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 6806	11/11/02	HN
B	PER ECN 8815	02/07/07	HN
C	PER ECN 10712	11/16/10	JEM



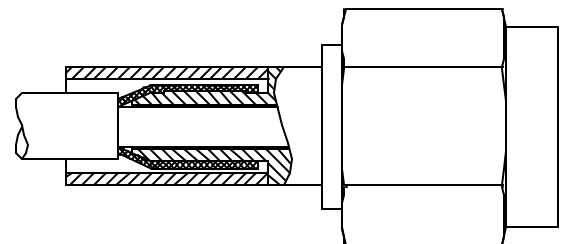
STEP 1
TRIM CABLE TO DIMENSION SHOWN
AND TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE
OVER CABLE. FLAIR BRAID BY ROTATING
DIELECTRIC. SLIDE CONTACT ONTO CABLE
AND SOLDER, CLEAN SOLDER JOINT.



STEP 3
SLIDE BODY ONTO PREPARED CABLE, OVER
DIELECTRIC AND UNDER BRAID. SLIDE FERRULE
UP AND BUTT AGAINST SHOULDER OF BODY.
CRIMP USING .128 HEX DIE (M22520/5-03).



STEP 4
SLIDE SHRINK TUBING INTO POSITION
AND SHRINK INTO PLACE.

