

CABLE ASSEMBLY PROCEDURE

P/N 22-0800-1201

PAGE 1 OF 1 DATE: 02/28/03

DRAWN: YT APPROVED: HN

USE WITH RG-55; 142; 223; 400 CABLES

PALEO CONNECTOR

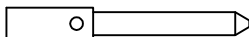
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
 PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
A	REL. ECN 6921	04/28/03	HN
B	PER ECN 12165	05/13/15	JEM

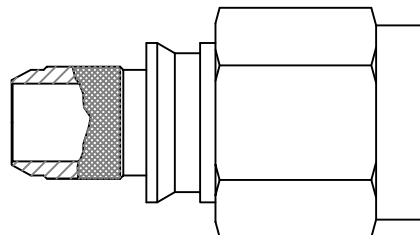
FERRULE



CONTACT

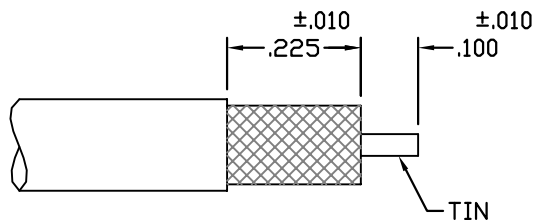


BODY S/A



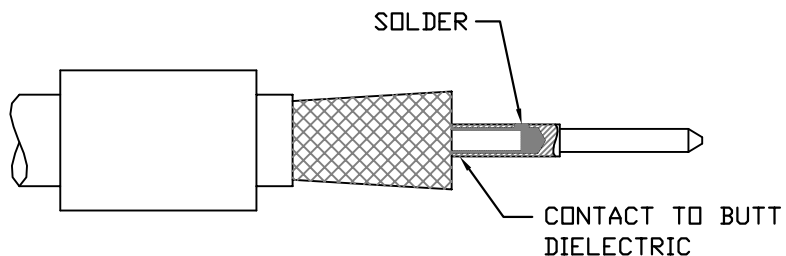
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.
 TIN CENTER CONDUCTOR.



STEP 2

SLIDE FERRULE OVER CABLE.
 FLAIR BRAID BY ROTATING DIALECTRIC.
 SOLDER CONTACT TO CENTER CONDUCTOR AS SHOWN.
 CLEAN SOLDER JOINT.



STEP 3

SLIDE BODY OVER CABLE DIELECTRIC AND UNDER
 BRAID, UNTIL CABLE BOTTOMS.
 SLIDE FERRULE UP AGAINST BODY AND CRIMP
 USING .213 HEX DIE (M22520/5-05).

