
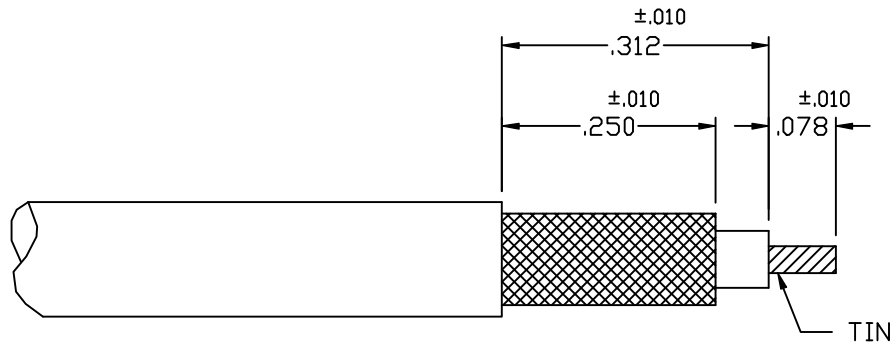
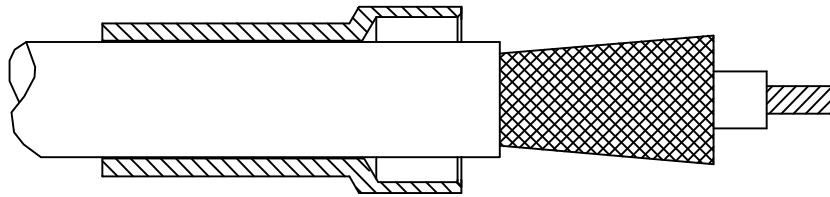


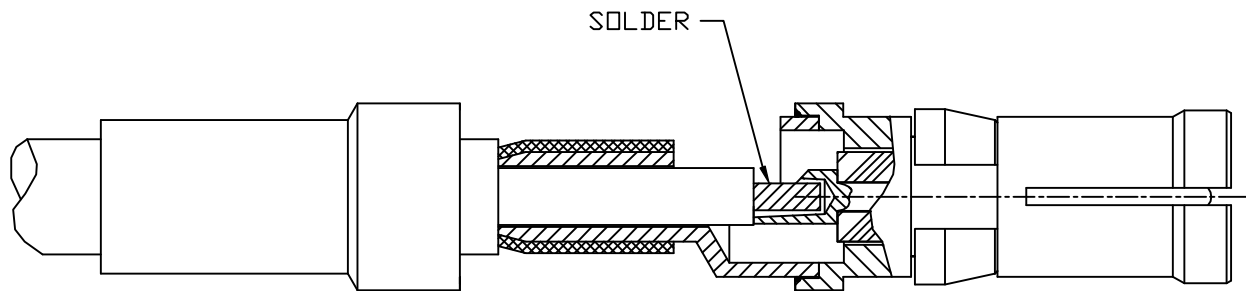
CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	24-1080-0400		E	PER ECN 7456	06/02/04	JEM
PAGE 1 OF 1	DATE: 06/02/04		F	PER ECN 7617	09/10/04	JEM
DRAWN: EK	APPROVED: JEM					
FOR RG-178, RG-196 OR SIMILAR CABLES						



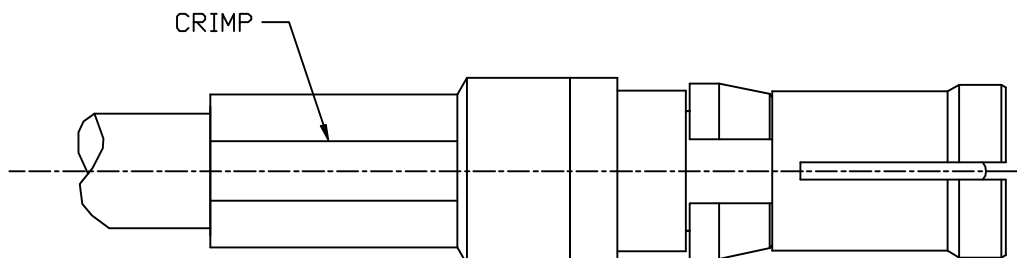
STEP 1. TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



STEP 2. SLIDE FERRULE OVER CABLE. FLAIR BRAID BY ROTATING DIELECTRIC.



STEP 3. INSERT CONNECTOR BODY BETWEEN CABLE BRAID AND DIELECTRIC. SOLDER CENTER CONDUCTOR TO CENTER CONTACT. CLEAN



STEP 4. SLIDE FERRULE OVER BRAID TO BODY SHOULDER. CRIMP USING .105 HEX DIE SET Y-196 (M22520/5-03).