

CABLE ASSEMBLY PROCEDURE	
P/N	26-002X-1410
PAGE 1 OF 2	DATE: 02/29/00
DRAWN: JSV	APPROVED: HN
FOR USE WITH RG-402 S/R CABLE	

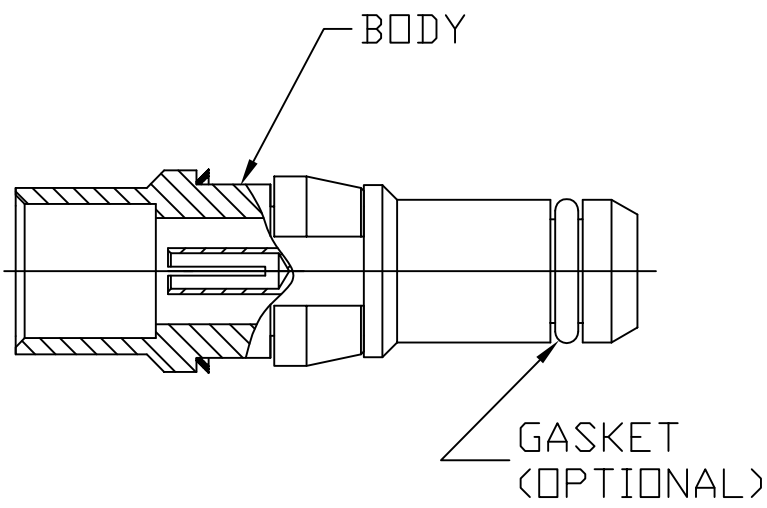
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 22 GREAT HILL RD., NAUGATUCK, CT 06770  
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REV	DESCRIPTION	DATE	APPR
N	PER ECN 7978	05/13/05	JEM
P	PER ECN 8491	04/25/06	JEM
R	PER ECN 10222	03/08/10	JEM
S	PER ECN 13215	01/14/19	JEM

**\*NOTES:**

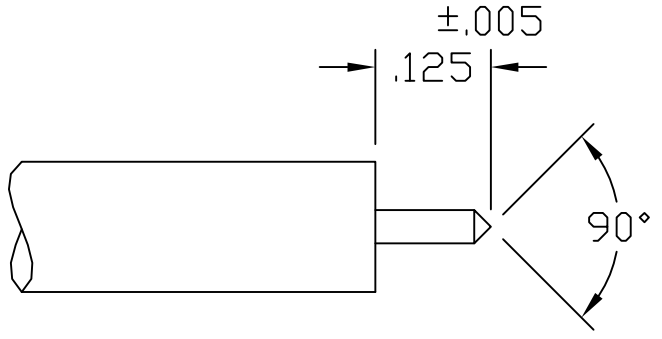
1) DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED [METRIC].

FOR USE WITH RG-402 S/R CABLE



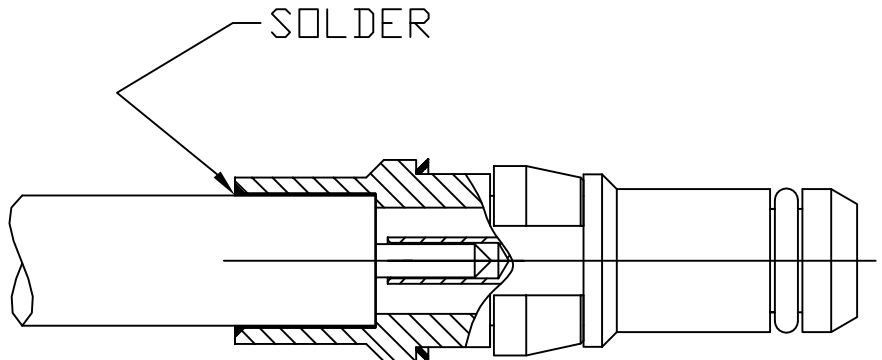
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN, POINT CENTER CONDUCTOR.



STEP 2

SLIDE CABLE INTO BACK OF BODY UNTIL CABLE BOTTOMS. SOLDER CABLE TO BODY AND CLEAN SOLDER JOINT.



CABLE ASSEMBLY PROCEDURE	
P/N	26-002X-1410
PAGE 2 OF 2	DATE: 02/29/00
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FOR USE WITH T-FLEX 402	

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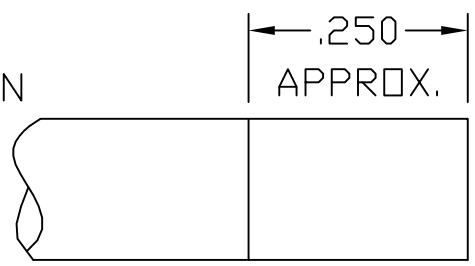
1) DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED [METRIC].

FOR USE WITH T-FLEX 402 CABLE

USE SHRINK TUBING.

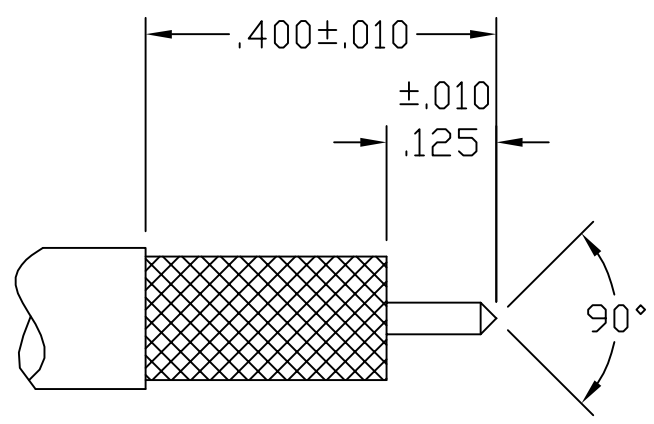
STEP 1

DIP END OF CABLE INTO FLUX AND THEN TIN DIP CABLE TO DIMENSION SHOWN USING KESTER 60/40 SOLDER @ 500° F FOR SIX SECONDS MAX.



STEP 2

TRIM CABLE TO DIMENSIONS SHOWN POINT CENTER CONDUCTOR



STEP 3

SLIDE CABLE INTO BODY UNTIL CABLE BOTTOMS AND SOLDER. CLEAN SOLDER JOINT.

