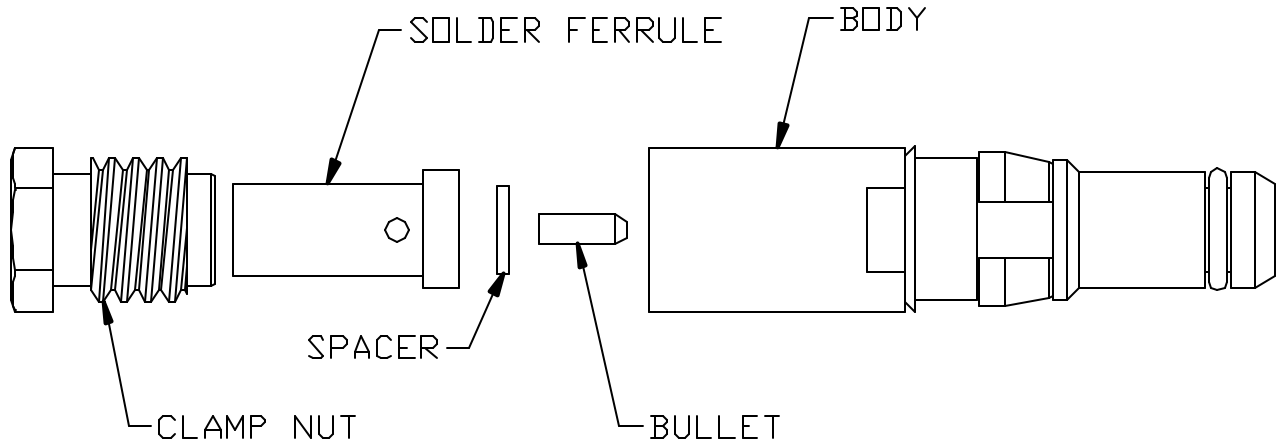


CABLE ASSEMBLY PROCEDURE	
P/N	26-0030-0400
PAGE 1 OF 1	DATE: 11/13/07
DRAWN: MY	APPROVED: HN
FOR USE RG-178 CABLE	

PALEO
CONNECTOR

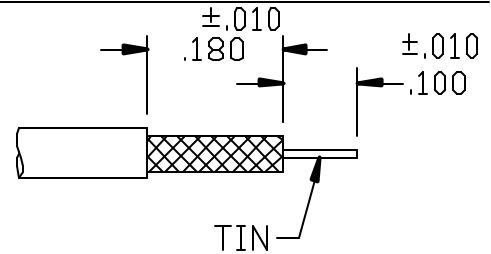
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
A	REL. ECN 9141	11/13/07	JEM
B	PER ECN 10786	12/13/10	JEM
C	PER ECN 11002	06/22/11	JEM



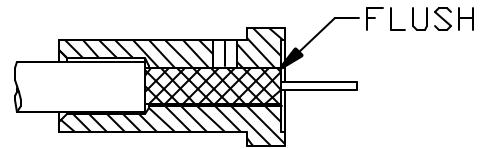
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.
TIN DIP CENTER CONDUCTOR ONLY.



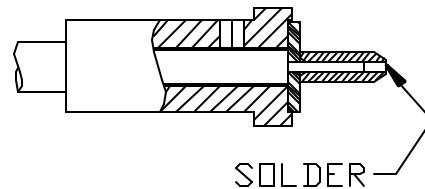
STEP 2

SLIDE CLAMP NUT AND SOLDER FERRULE
ONTO CABLE. SET COUNTERBORE IN
SOLDER FERRULE FLUSH WITH CABLE
AND SOLDER. CLEAN SOLDER JOINT.



STEP 3

SLIDE SPACER AND BULLET OVER CENTER
CONDUCTOR OF CABLE. SOLDER BULLET
TO CABLE. CLEAN SOLDER JOINT.



STEP 4

INSERT CABLE ASSEMBLY INTO
BODY AND TIGHTEN CLAMP
NUT TO 90-100 IN-OZS.

