

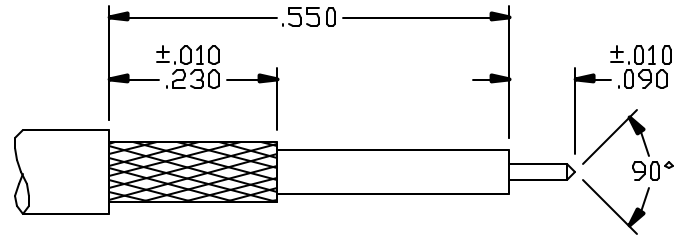
CABLE ASSEMBLY PROCEDURE	
P/N	26-008X-1201
PAGE 1 OF 1	DATE: 06/24/03
DRAWN: MY	APPROVED: HN
FOR USE WITH RG-55, 142 CABLES	

**PALEO**  
**CONNECTOR**

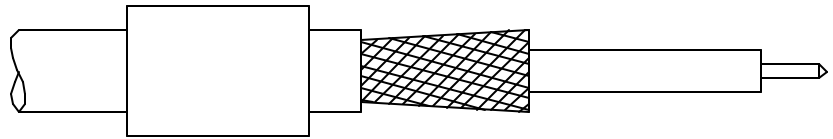
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
J	PER ECN 6757	06/24/03	HN
K	PER ECN 7451	05/28/04	JM
L	PER ECN 10117	12/09/09	JEM
M	PER ECN 10290	04/20/10	JEM

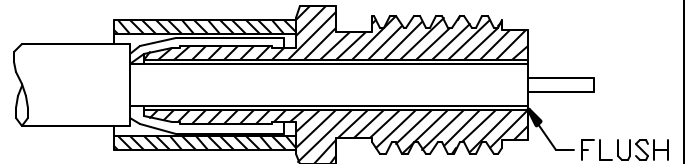
**STEP 1**  
TRIM CABLE TO DIMENSIONS SHOWN.  
POINT CENTER CONDUCTOR.



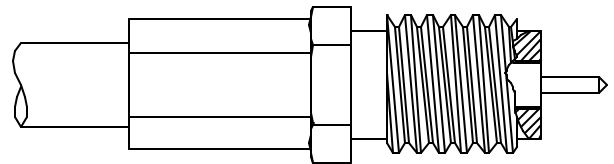
**STEP 2**  
SLIDE FERRULE OVER CABLE  
AND FLAIR BRAID BY ROTATING  
DIELECTRIC.



**STEP 3**  
INSERT THE BARREL OF THE CRIMP NUT BETWEEN  
THE BRAID AND DIELECTRIC, POSITIONED SO THAT  
THE END OF THE CABLE DIELECTRIC IS FLUSH  
WITH THE END OF THE CRIMP NUT.



**STEP 4**  
SLIDE THE FERRULE AGAINST THE SHOULDER  
OF THE CRIMP NUT AND CRIMP USING .213 HEX  
DIE (M22520/5-05).



**STEP 5**  
THREAD CONNECTOR BODY ONTO  
THE CRIMP NUT ASSEMBLY,  
TIGHTEN TO 7-10 IN-LBS.

