
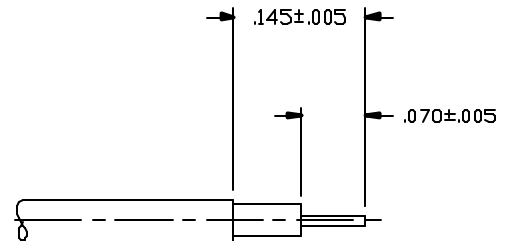


CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	26-0520-0470		F	PER ECN 10501	08/05/10	JEM
PAGE 1 OF 1	DATE: 08/05/10					
DRAWN: MS	APPROVED: JEM					
FOR USE WITH M17/151 CABLE						

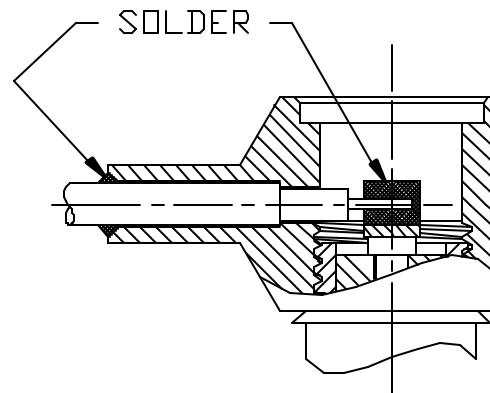
STEP 1

TRIM CABLE TO DIMENSIONS SHOWN.
TIN CENTER CONDUCTOR.



STEP 2

INSERT CABLE INTO BODY UNTIL CABLE BOTTOMS IN BODY. SOLDER CABLE JACKET INTO BODY, THEN SOLDER CENTER CONDUCTOR TO CENTER CONTACT OF CONNECTOR.



STEP 3

CLEAN AND INSPECT THE SOLDER JOINTS. FIXTURE BODY INTO A SMALL ARBOR PRESS, BEING CAREFUL NOT TO DAMAGE CONNECTOR AND PRESS CAP INTO BODY USING PUNCH MADE TO DIMENSIONS SHOWN.

