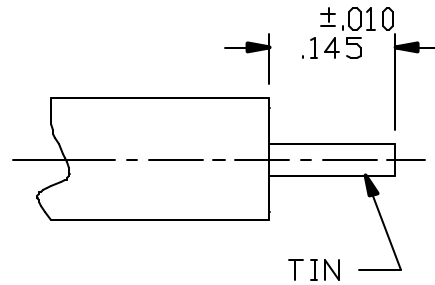


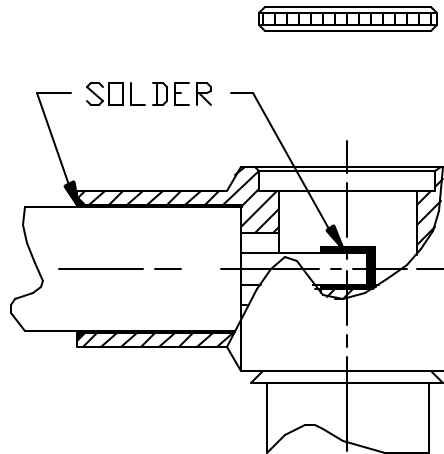
CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	26-052X-1410		H	PER ECN 7562	07/28/04	HN
PAGE 1 OF 2	DATE: 05/01/08		J	PER ECN 9371	05/01/08	HN
DRAWN: JSV	APPROVED: HN		K	PER ECN 10191	02/16/10	JEM
FOR USE WITH RG-402 CABLE						

FOR USE WITH RG-402 CABLE

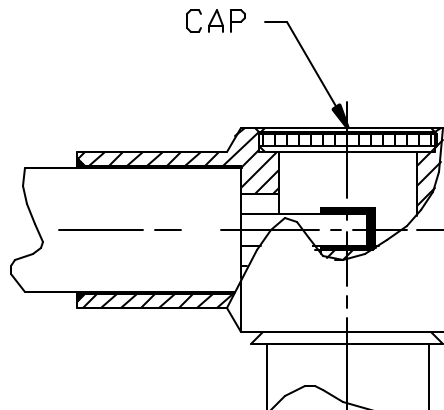
STEP 1
 TRIM CABLE TO DIMENSIONS SHOWN.
 TIN CENTER CONDUCTOR.



STEP 2
 INSERT CABLE INTO BODY UNTIL
 CABLE BOTTOMS IN BODY. SOLDER
 CABLE JACKET INTO BODY, THEN
 SOLDER CENTER CONDUCTOR TO
 CENTER CONTACT OF CONNECTOR.



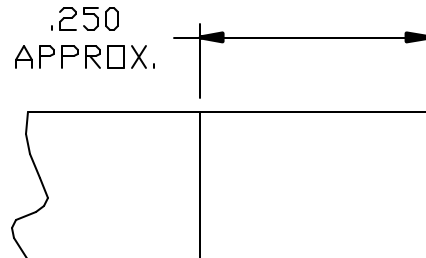
STEP 3
 CLEAN AND INSPECT THE SOLDER
 JOINTS. FIXTURE BODY INTO A
 SMALL ARBOR PRESS, BEING CAREFUL
 NOT TO DAMAGE CONNECTOR AND
 PRESS CAP INTO BODY.



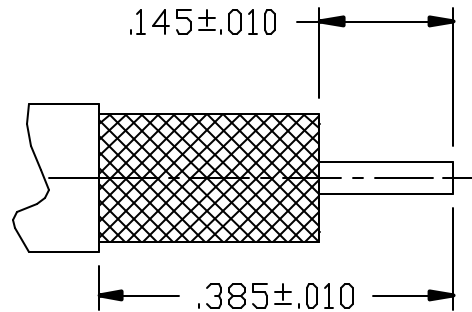
CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	26-052X-1410		J	PER ECN 9371	05/01/08	HN
PAGE 2 OF 2	DATE: 05/01/08		K	PER ECN 10191	02/16/10	JEM
DRAWN: EK	APPROVED: HN					
FOR USE WITH TLEX-402 CABLE						

FOR USE WITH TFLEX-402 CABLE

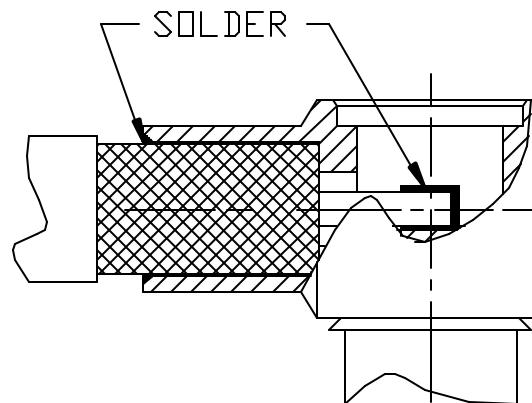
STEP 1
 DIP END OF CABLE INTO FLUX AND THEN
 TIN DIP CABLE TO DIMENTION SHOWN
 USING KESTER 60/40 SOLDER @ 500° F
 FOR SIX SECONDS MAX.



STEP 2
 TRIM CABLE TO DIMENSIONS SHOWN.



STEP 3
 INSERT CABLE INTO BODY UNTIL
 CABLE BOTTOMS IN BODY. SOLDER
 CABLE SHIELD INTO BODY, THEN
 SOLDER CENTER CONDUCTOR TO
 CENTER CONTACT OF CONNECTOR.



STEP 4
 CLEAN AND INSPECT THE SOLDER
 JOINTS. FIXTURE BODY INTO A
 SMALL ARBOR PRESS, BEING CAREFUL
 NOT TO DAMAGE CONNECTOR AND
 PRESS CAP INTO BODY.

