

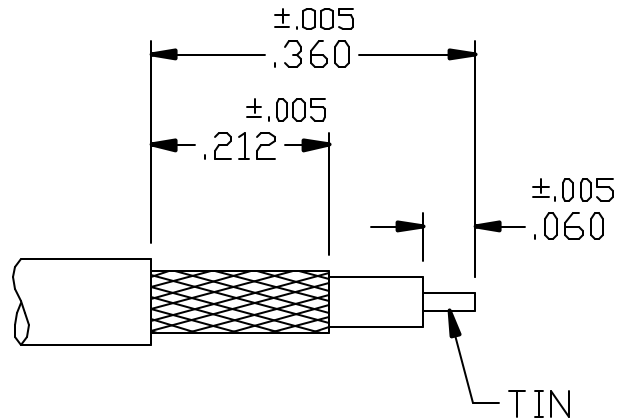
CABLE ASSEMBLY PROCEDURE	
P/N	26-0585-0670
PAGE 1 OF 1	DATE: 10/02/2007
DRAWN: MY	APPROVED: HN
FOR USE WITH RG-316 CABLE	

PALEO
CONNECTOR

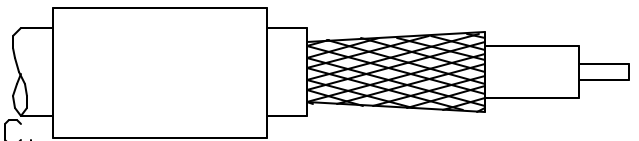
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
A	REL. ECN 9079	10/02/07	HN
B	REL. ECN 9580	10/21/08	JEM
C	PER ECN 11120	09/12/11	JEM

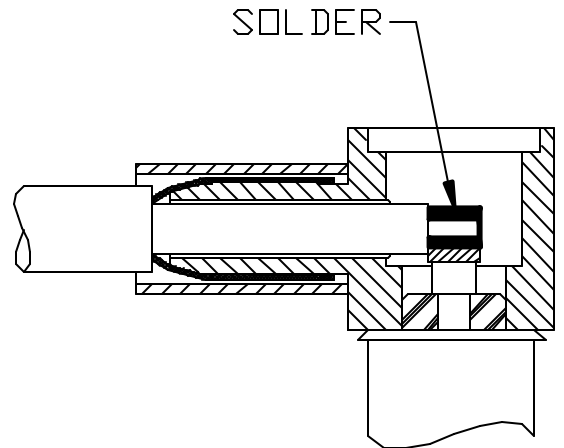
STEP 1
TRIM CABLE DIMENSIONS
SHOWN. TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE OVER CABLE.
FLAIR BRAID BY ROTATING DIELECTRIC.



STEP 3
SLIDE BODY WEDGE OVER CABLE
DIELECTRIC AND UNDER BRAID,
UNTIL CABLE BOTTOMS IN CONNECTOR.
SLIDE FERRULE OVER BRAID AND
AGAINST CUBE BODY. CRIMP FERRULE
USING .128 HEX DIE (M22520/5-03).
SOLDER CENTER CONDUCTOR TO CENTER
CONTACT AND CLEAN SOLDER JOINT.



STEP 4
PRESS CAP FLUSH INTO
BODY AS SHOWN.

